

# Turbulence Control — Better, Faster and Easier with Machine Learning



Bernd R. Noack

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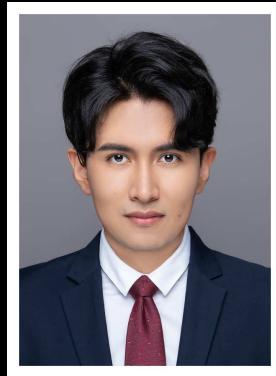
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# Overview

## 1. An eldorado of engineering applications

..... *The need for closed-loop turbulence control*

## 2. Machine learning control

..... *Complex MIMO laws in ~1h wind-tunnel test*

## 3. Cluster-based control

..... *Simple feedback laws in few dozen simulations*

## 4. Tool development with fluidic pinball

..... *A new benchmark for modeling + control*

## 5. Summary and outlook of turbulence control

..... *Paradigm change by machine learning*

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# Turbulence control $\mapsto$ car drag reduction

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## Control strategies

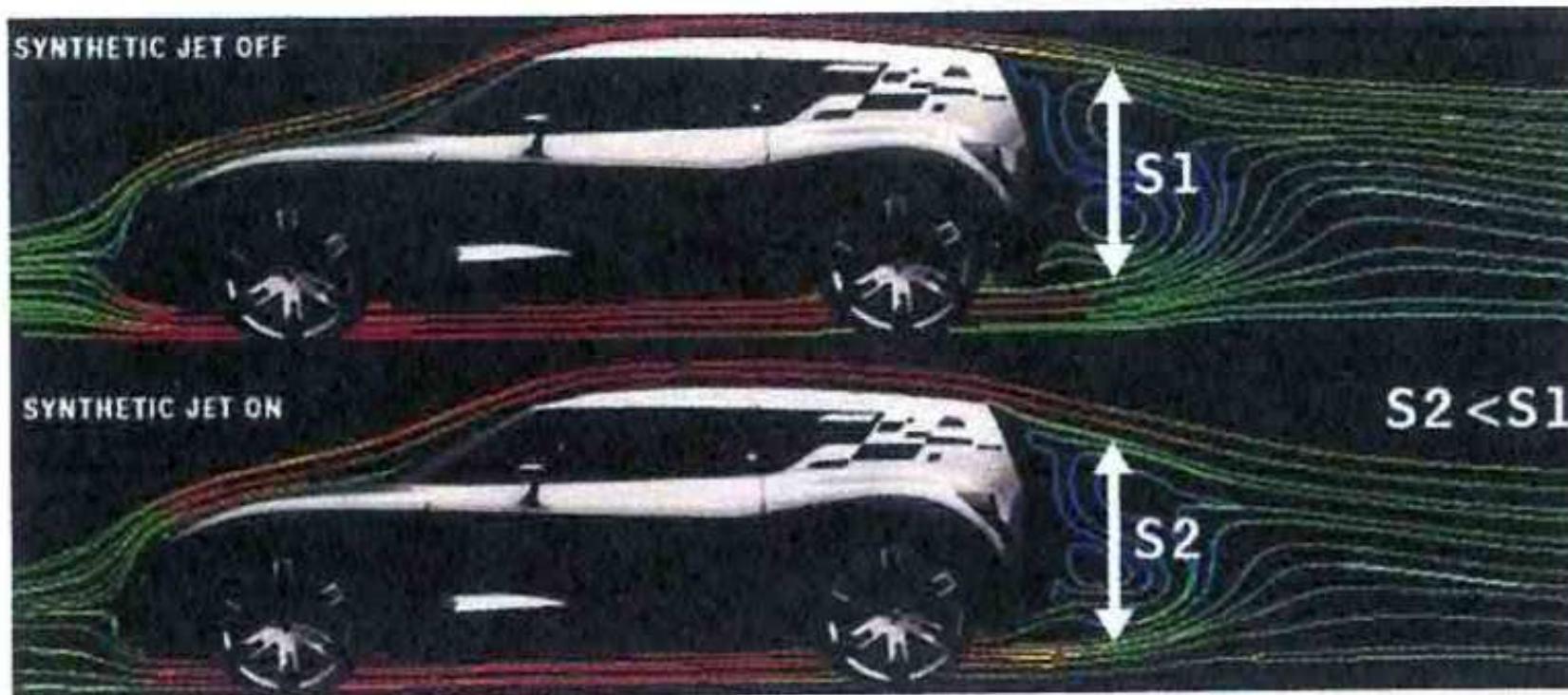
- aerodynamic design
- passive (e.g. spoilers)
- active, open-loop  
(e.g. periodic blowing)
- active, closed-loop  
(largest opportunities!)

*Renault Altica 2006  $\mapsto$*



# Renault Altica – Article in R & D 06/2004

## AÉRODYNAMIQUE ACTIVE



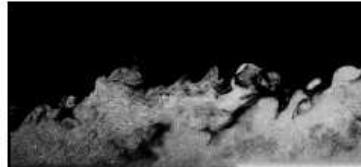
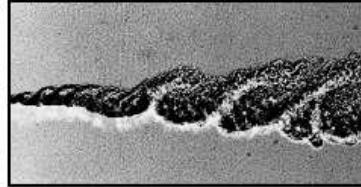
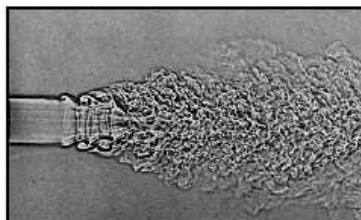
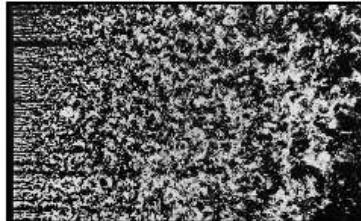
Active flow control with synthetic jets:

- 20% drag reduction at 90km/h;
- 1l fuel saving per 100 km;
- only 10 Watt actuation energy.

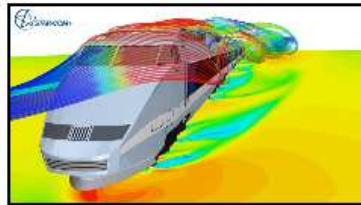
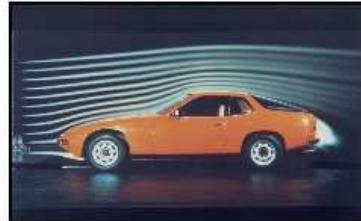


# Turbulence control $\mapsto$ myriad applications

Simple prototype flows



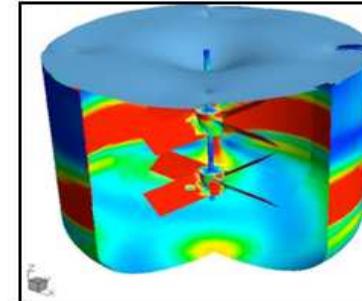
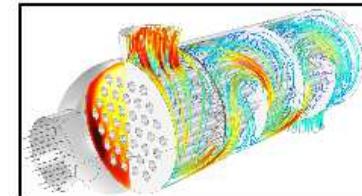
Transport vehicles



Energy systems



Production etc.



# Paradigms for turbulence control laws

Machine learning makes turbulence control student-proof

Feedback law:  $b = K(s)$ ,  $b$ : actuation,  $s$ : sensing

## Classical paradigm

- (1) Understand
- ↓
- (2) Modeling
- ↓
- (3) Control design
- ↓
- (4) Test+tune control  
in plant



## Machine learning

- (4) Understand
- ↑
- (3) Modeling
- ↑
- (2) Control law
- ↑
- (1) Control optimization  
in plant



Lots of human modeling  
Simple control laws  
for 1+2 frequencies

(1)-(3) Fully automated  
Complex control laws  
~ 1h wind-tunnel test

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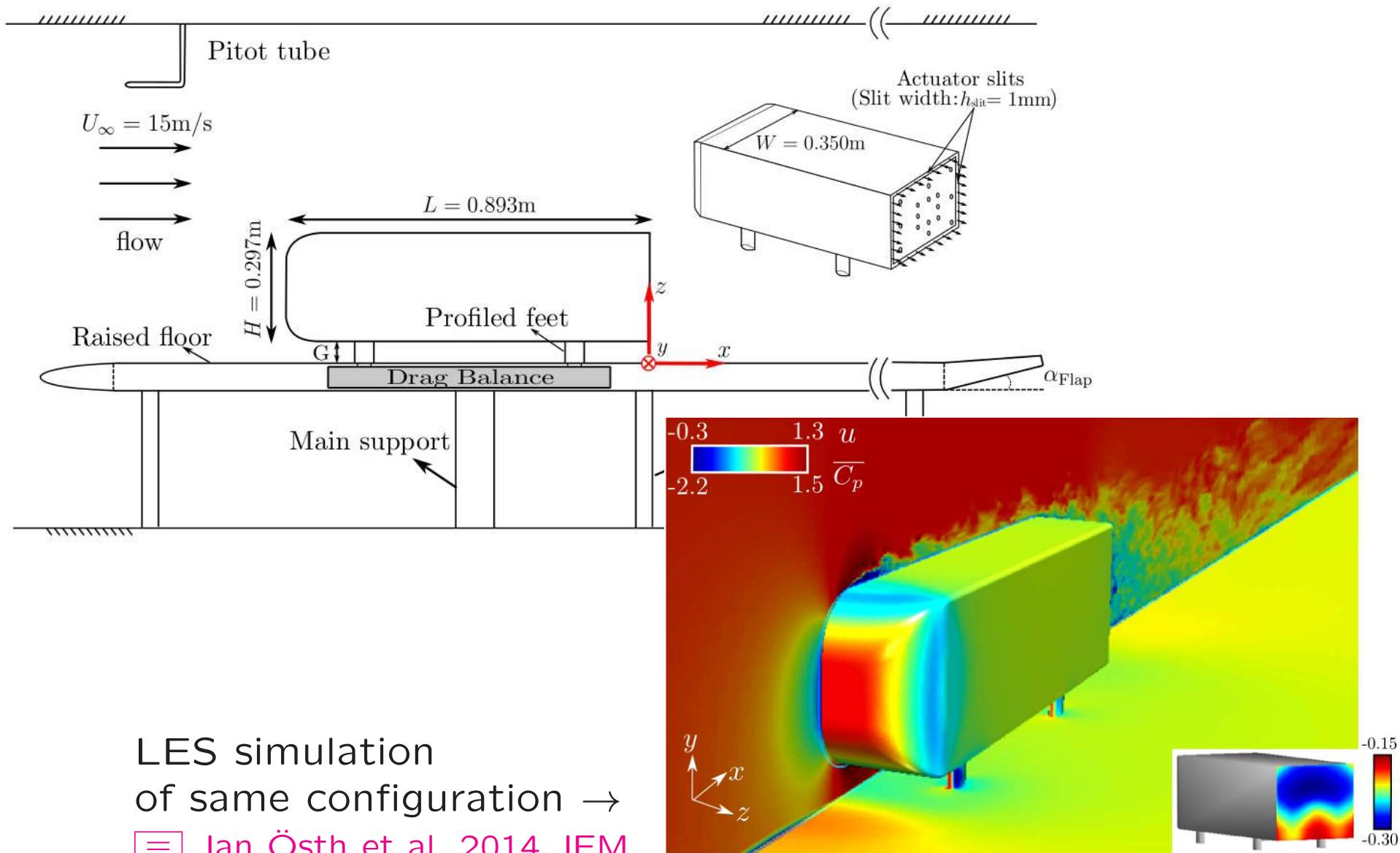
..... *A new benchmark for modeling + control*

## 5. Summary and outlook of turbulence control

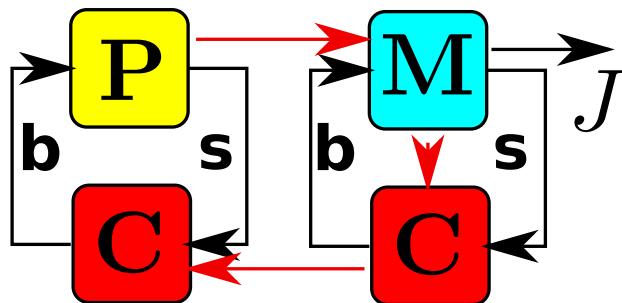
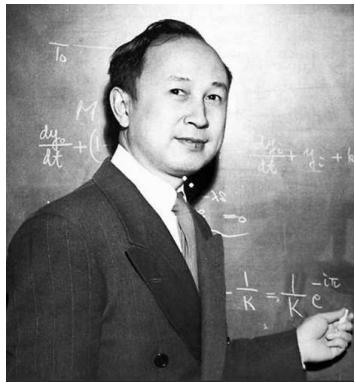
..... *Paradigm change by machine learning*

# Drag reduction of simplified car model

≡ Barros, et al. 2016 JFM & ≡ Östh et al. 2014 JFM



# Model-based control



**Build model:**

$$\frac{da}{dt} = F(a, b)$$
$$s = G(a, b)$$

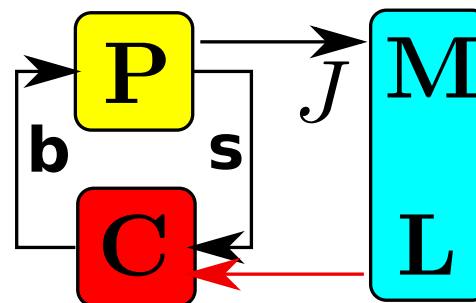
**Derive control:**

$$b = K(s)$$

# Machine learning control



Movie



**Define cost function:**

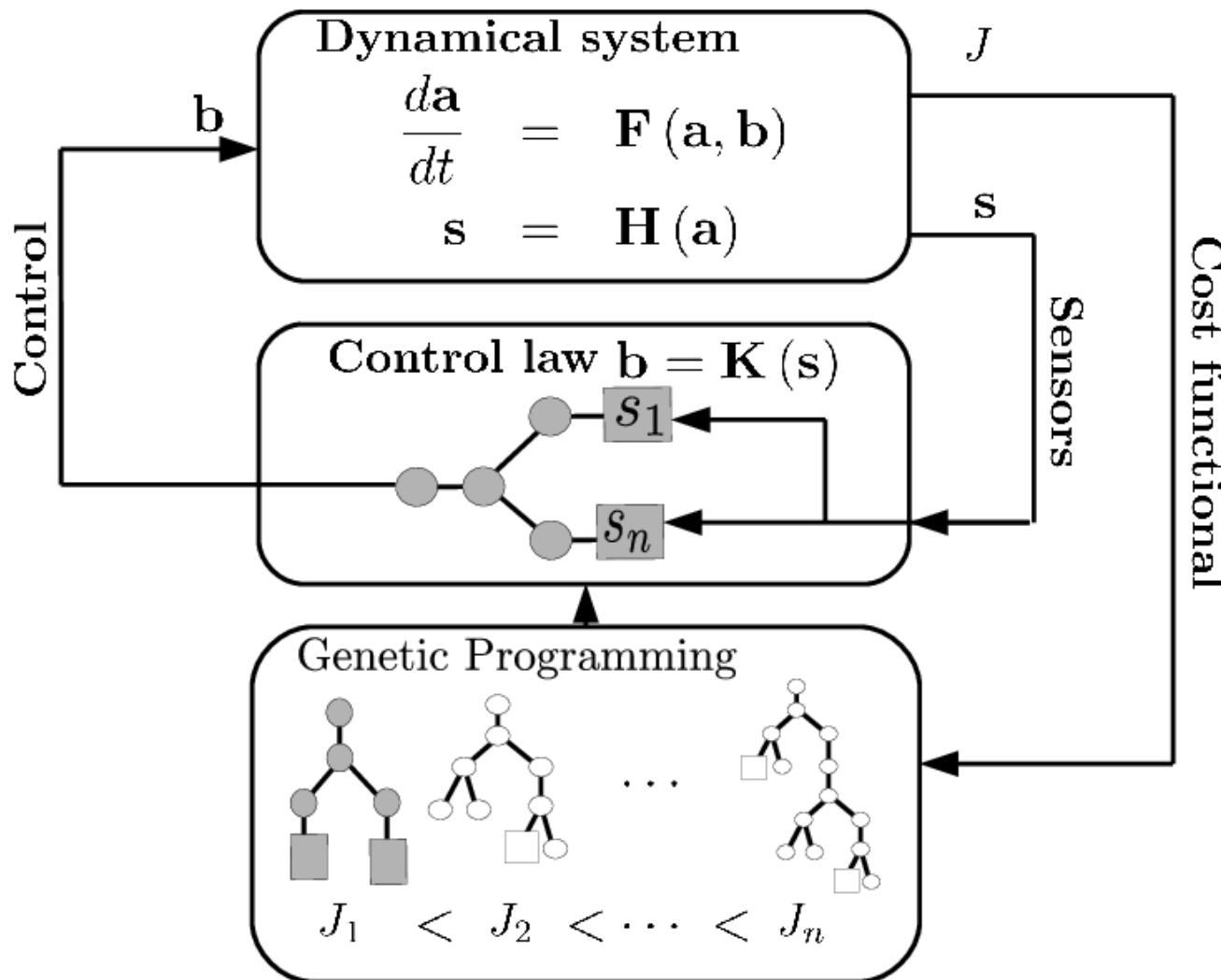
$$J = J_a + J_b = \min$$

**Solve regression problem:**

$$K_{opt}(s) = \arg \min J [K(s)]$$

# Machine learning control

Duriez, Brunton & Noack 2016 Springer, Wahde 2008



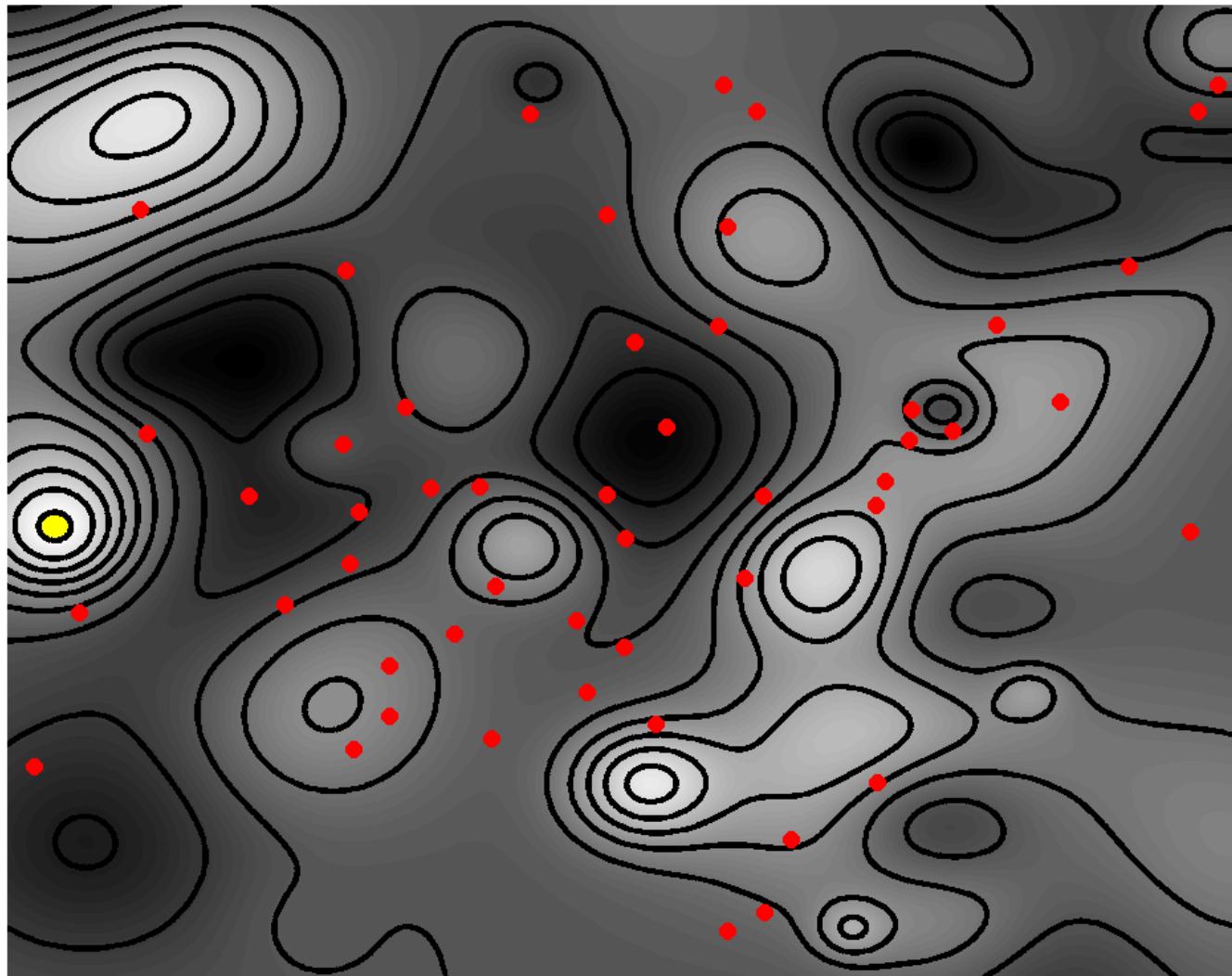
**Regression problem:** Find  $\mathbf{b} = \mathbf{K}(\mathbf{s})$  so that  $J = \min$

**Regression method = Genetic programming**

# Machine learning control

☰ Duriez, Brunton & Noack 2017 Springer, ☰ Gautier et al. 2015 JFM

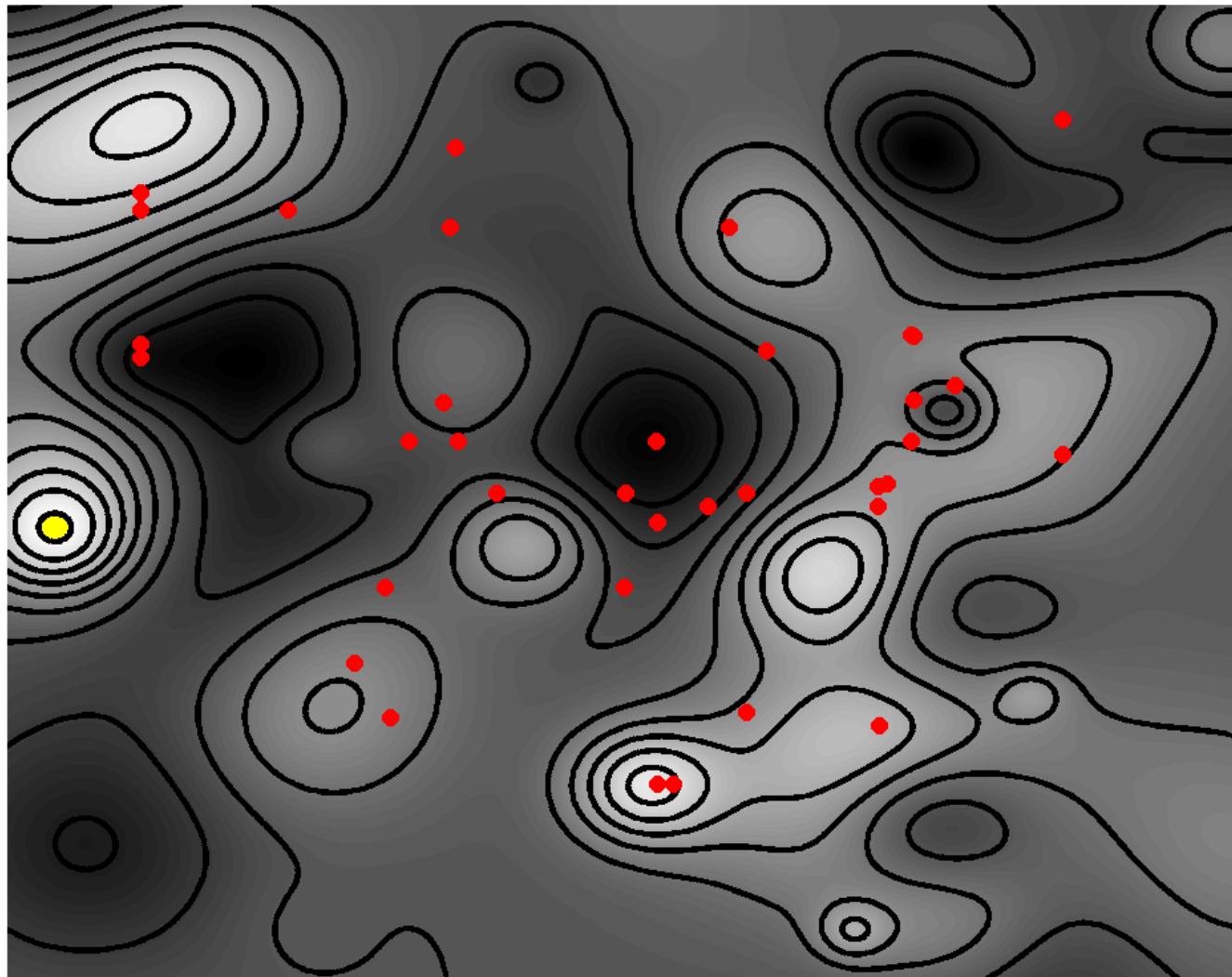
$n = 1$



# Machine learning control

☰ Duriez, Brunton & Noack 2017 Springer, ☳ Gautier et al. 2015 JFM

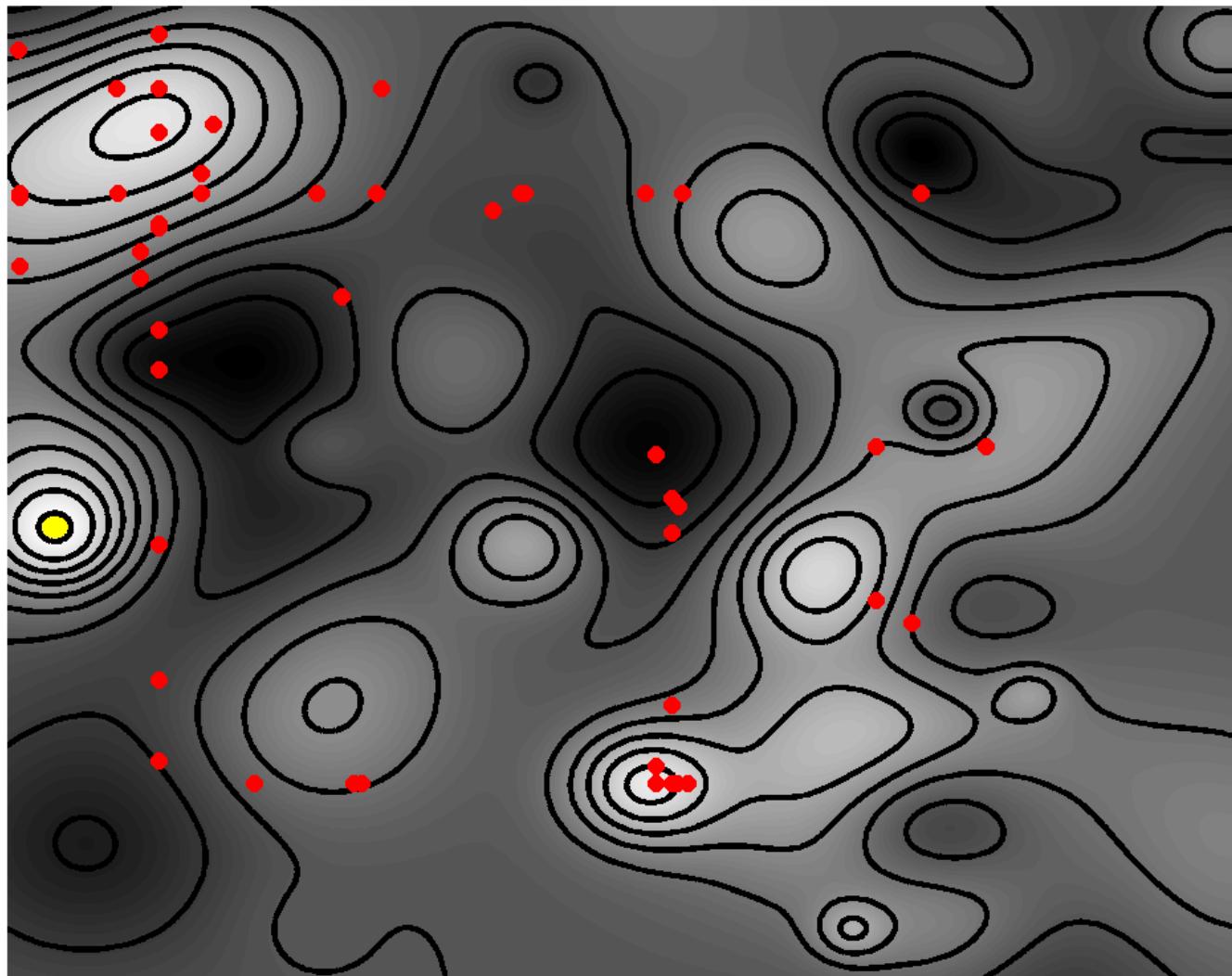
$n = 2$



# Machine learning control

☰ Duriez, Brunton & Noack 2017 Springer, ☰ Gautier et al. 2015 JFM

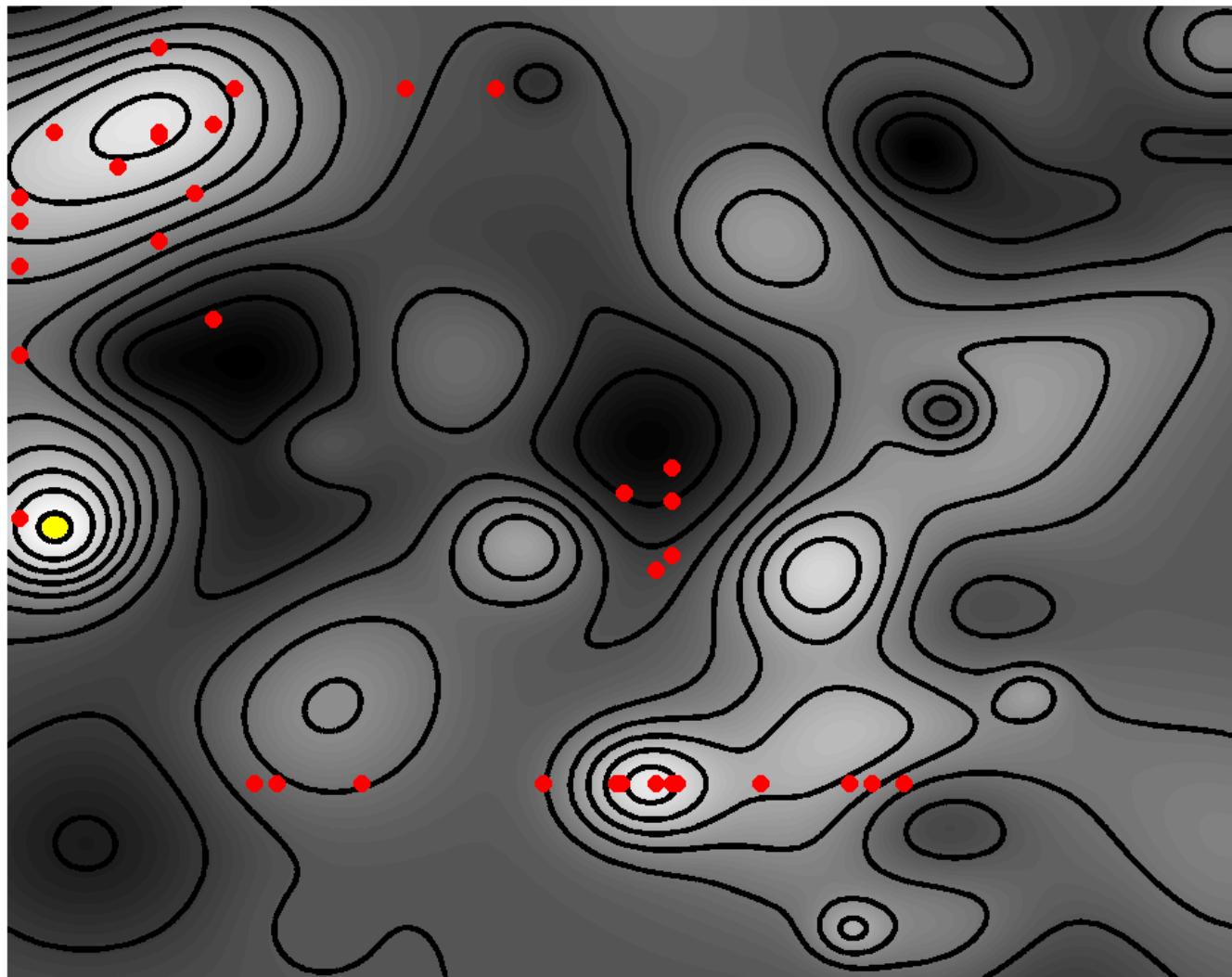
$n = 3$



# Machine learning control

☰ Duriez, Brunton & Noack 2017 Springer, ☰ Gautier et al. 2015 JFM

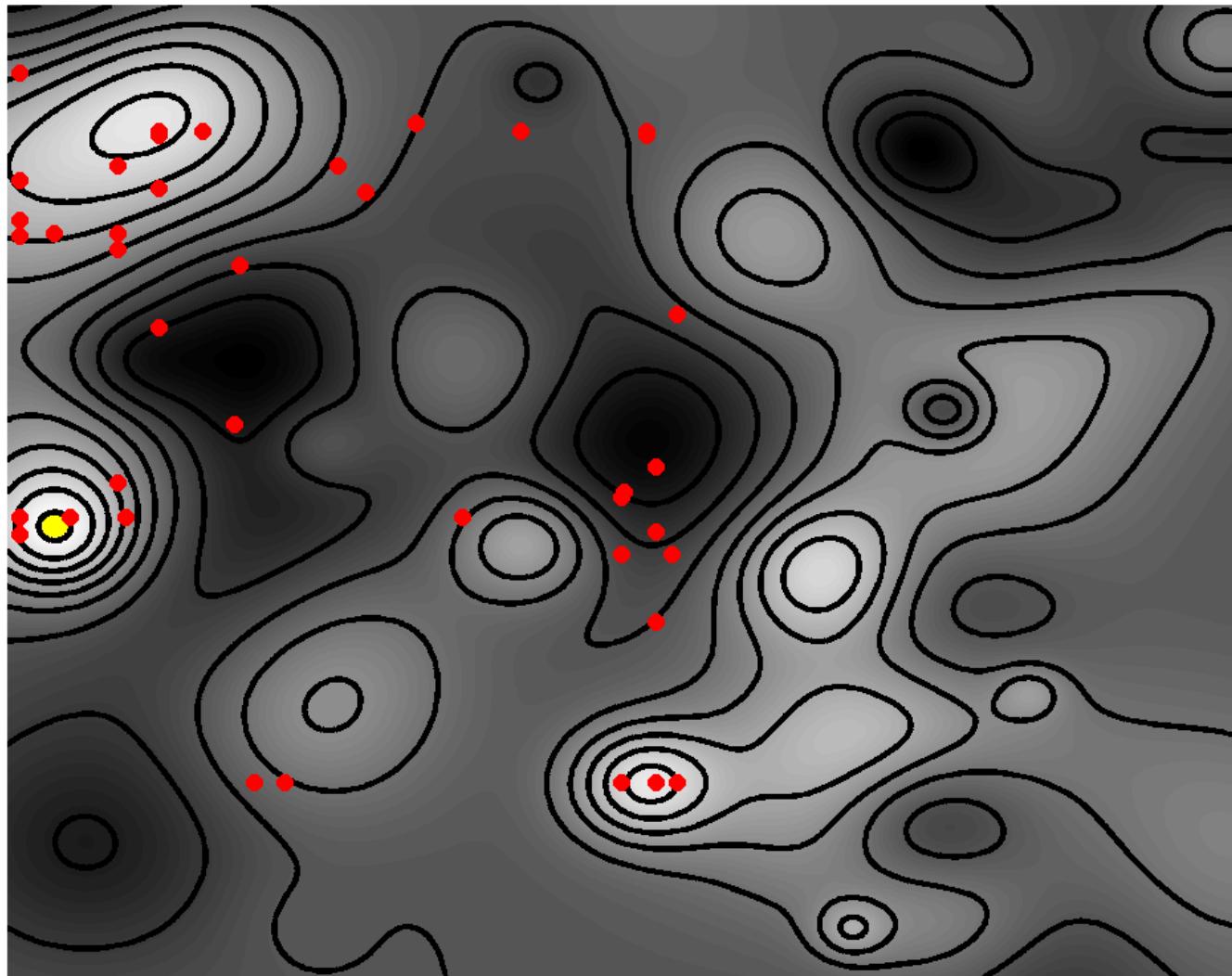
$n = 4$



# Machine learning control

☰ Duriez, Brunton & Noack 2017 Springer, ☰ Gautier et al. 2015 JFM

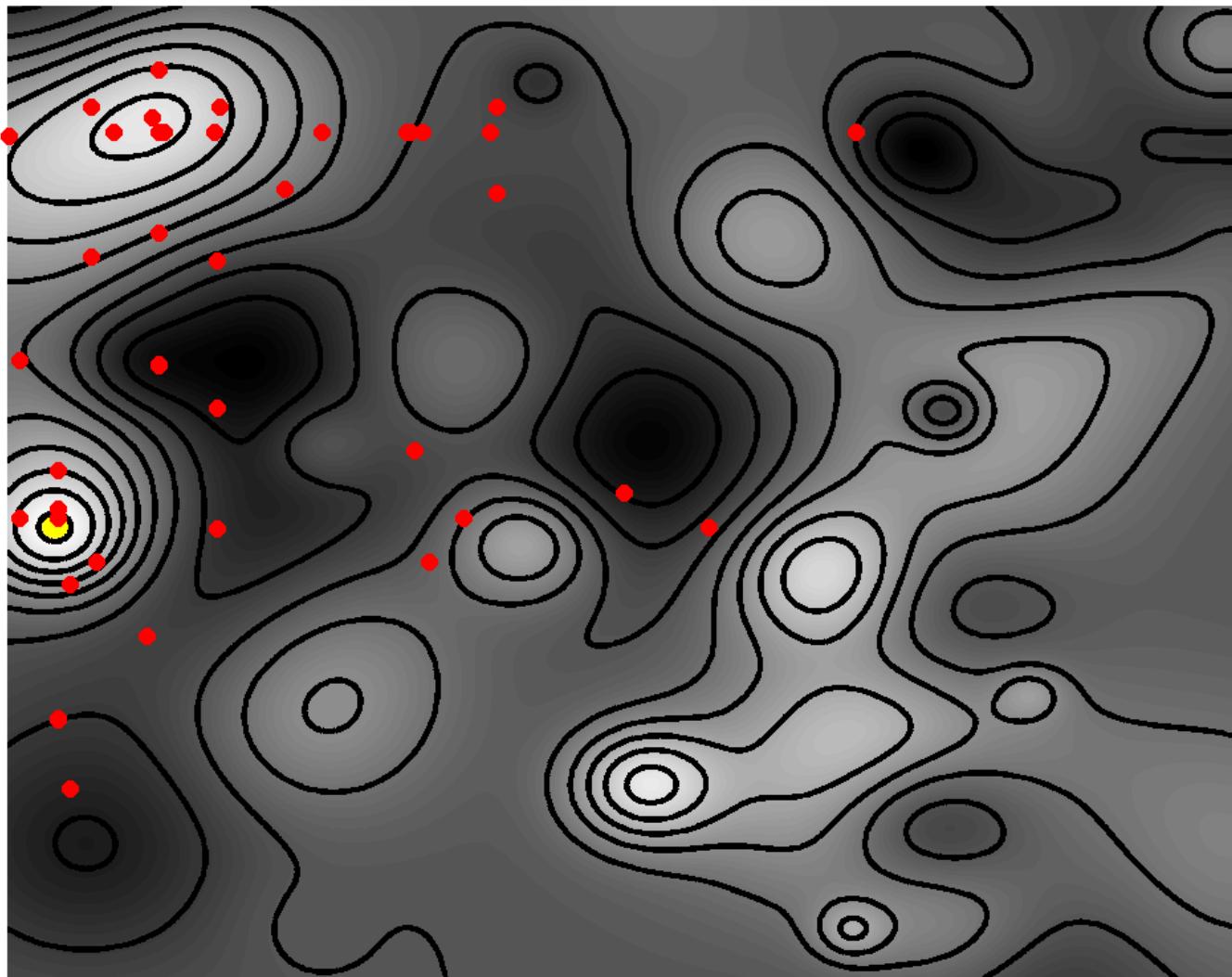
$n = 5$



# Machine learning control

☰ Duriez, Brunton & Noack 2017 Springer, ☰ Gautier et al. 2015 JFM

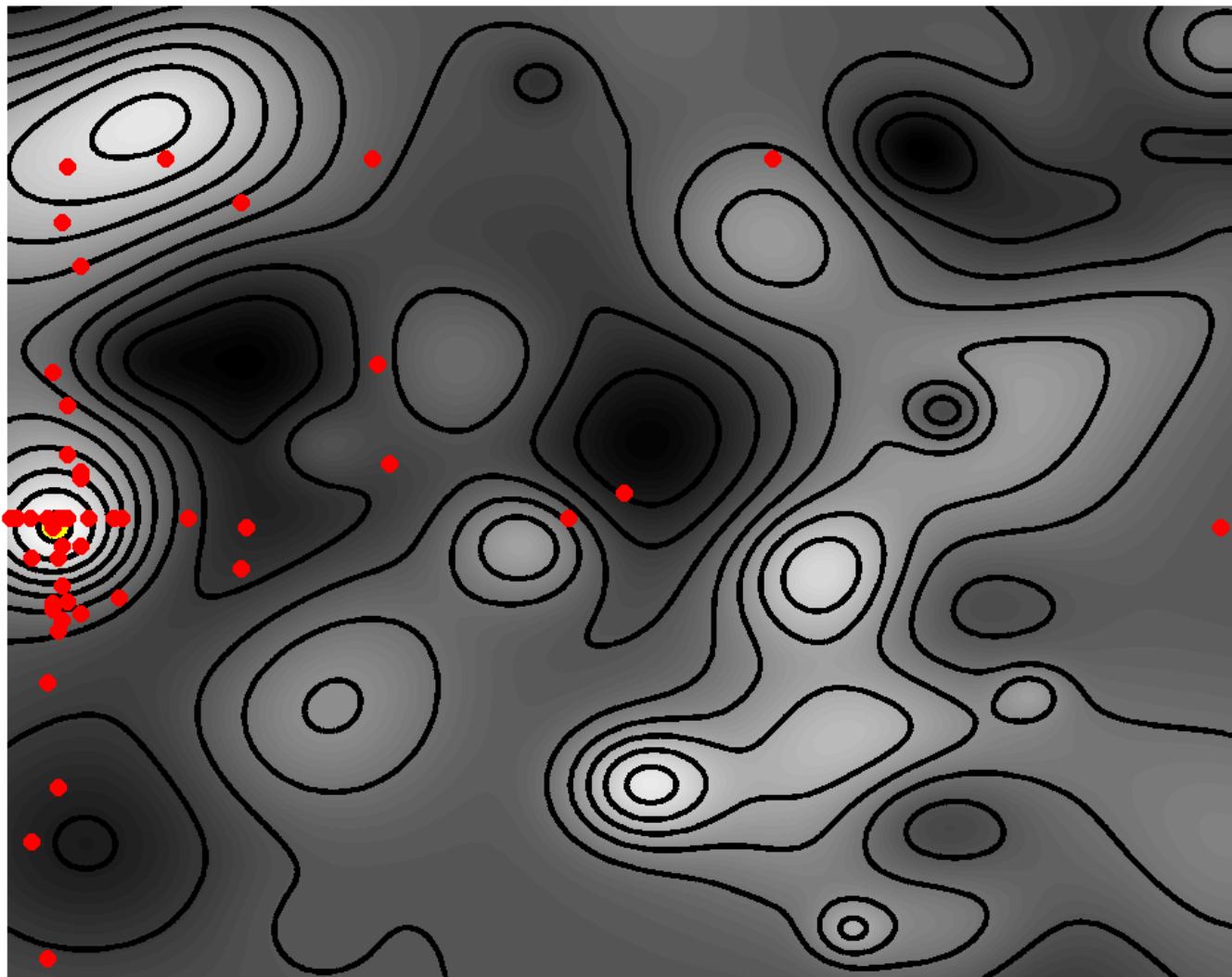
$n = 10$



# Machine learning control

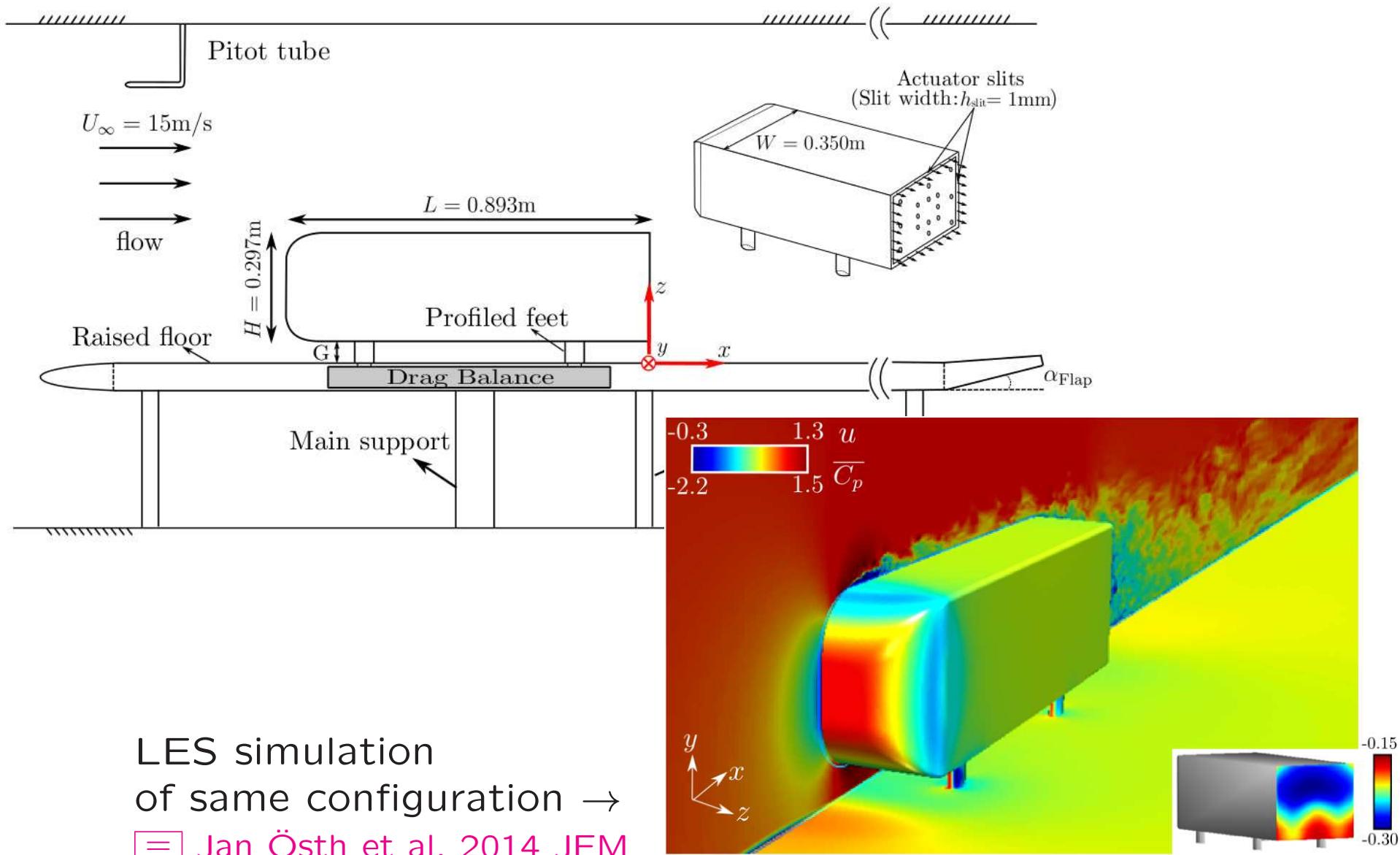
☰ Duriez, Brunton & Noack 2017 Springer, ☳ Gautier et al. 2015 JFM

$n = 20$



# Drag reduction of simplified car model

≡ Barros, et al. 2016 JFM & ≡ Östh et al. 2014 JFM



# MLC-based drag reduction

☰ Li+ 2017 EF & ☰ Barros+ 2016 JFM



**Experiment:**  $Re = 3 \times 10^5$

**MIMO control problem:**

Ansatz  $\mathbf{b} = K(s)$

**Drag reduction:** 22%

**Energy investment:** 3%

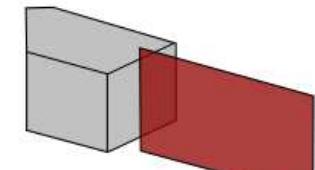
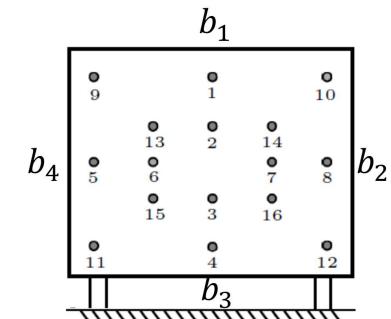
**MLC application**

Testing time < 1 hour

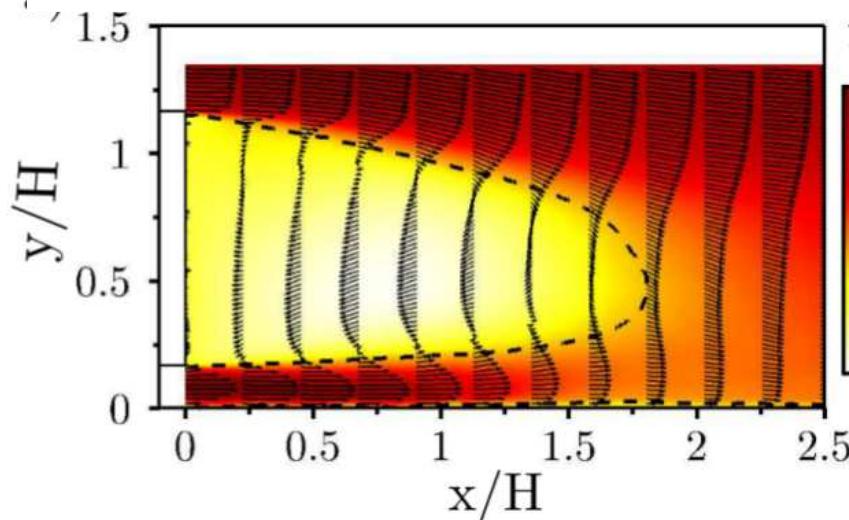
**MLC law:**

$$b_1 = b_2 = b_3 = b_4 = b$$

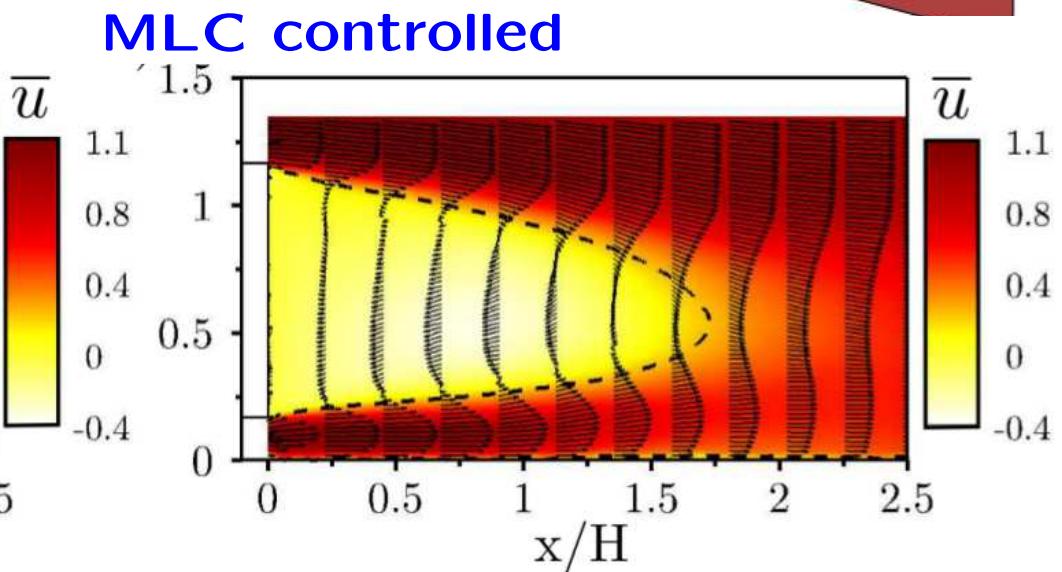
$$b = H [\tanh \tanh(s'_4 - 0.1)]$$



**Unforced**



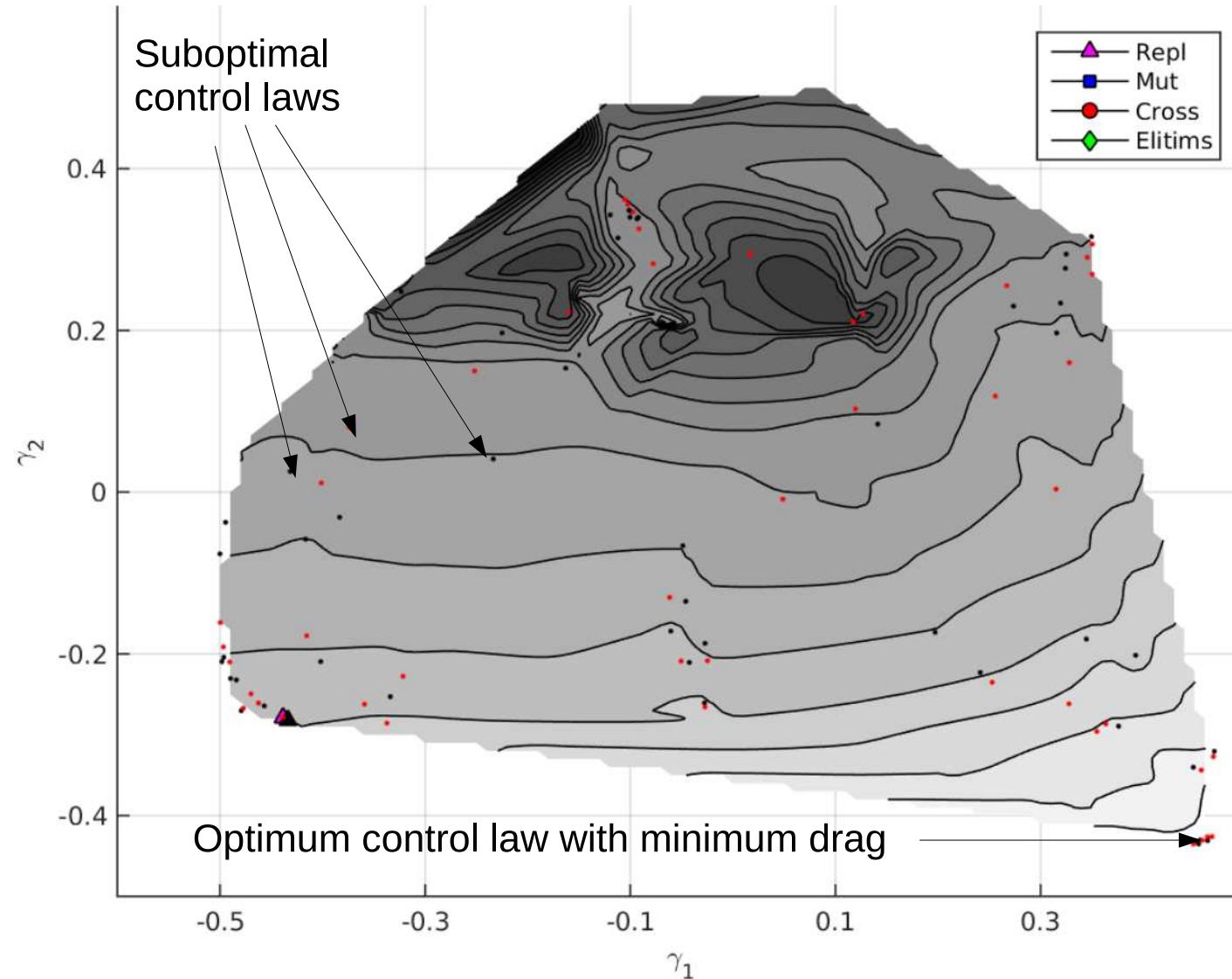
**MLC controlled**





# Proximity plot for MLC of car model

☰ 2017 Kaiser+ FSSIC ☰ 2016 Kaiser+ TCFD



MLC with 5 generations with 50 control laws each.

[More](#)

# AI / Machine Learning Control Experiments

☰ Brunton & Noack 2015 AMR; Duriez+ 2016 Springer; Noack 2019 FSSIC

- **Drag reduction of an Ahmed body** ☐ Li+ 2017 EF  
Multi-frequency forcing beats opt. periodic forcing (PF)
- **Mixing enhancement in shear layer** ☐ Parezanovic+ 2016 JFM  
Feedback phaser control; linear models invalidated
- **Separation control over a BFS** ☐ Gautier+ 2015 JFM  
Feedback low-freq. forcing beats opt. PF
- **Separation mitigation of a TBL  $Re = 13,000$** 
  - High-freq. feedback beats opt. PF ☐ Debien+ 2016 EF
  - Jet mixing with 6 actuators ☐ Zhou+ 2020 JFM
  - Drag reduction of a TBL ☐ Yu+ 2021 AMS
- **Many more experiments and simulations**

MLC has outperformed existing optimized control.

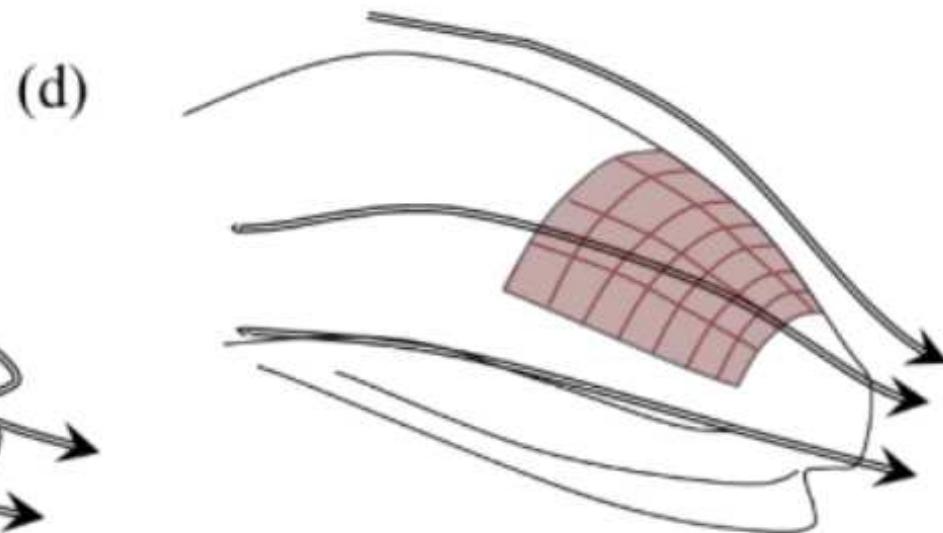
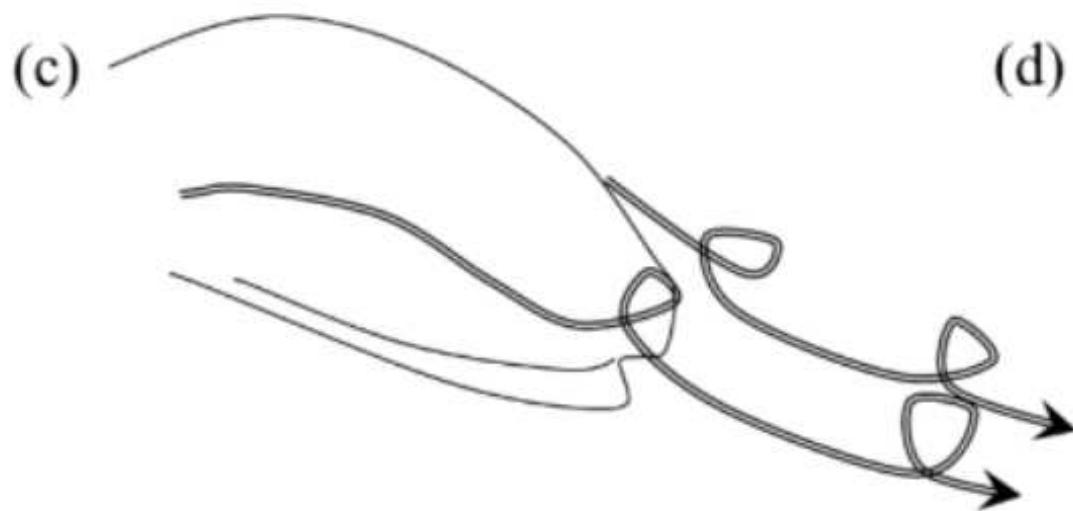
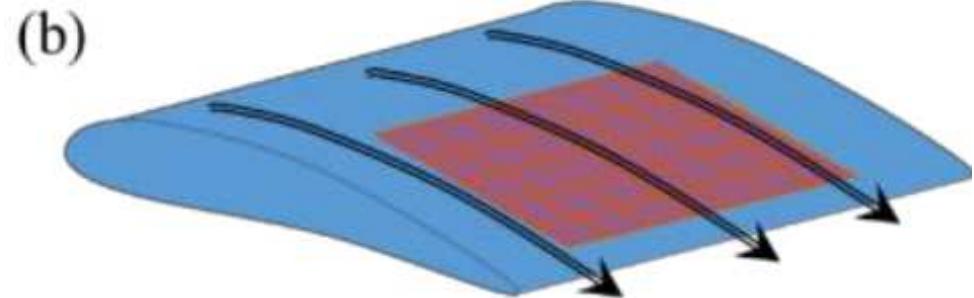
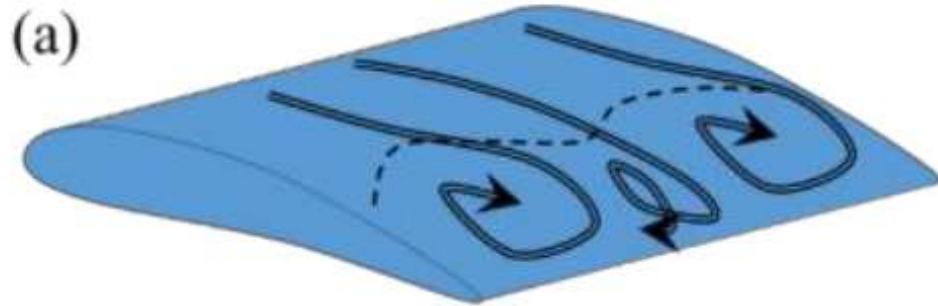
MLC selects sensors + actuators.

Small chances for modeling-based control.

Actuation mechanisms often used unexpected frequencies, unexpected frequency crosstalk and multi-freq. forcing

# Smart skin concept

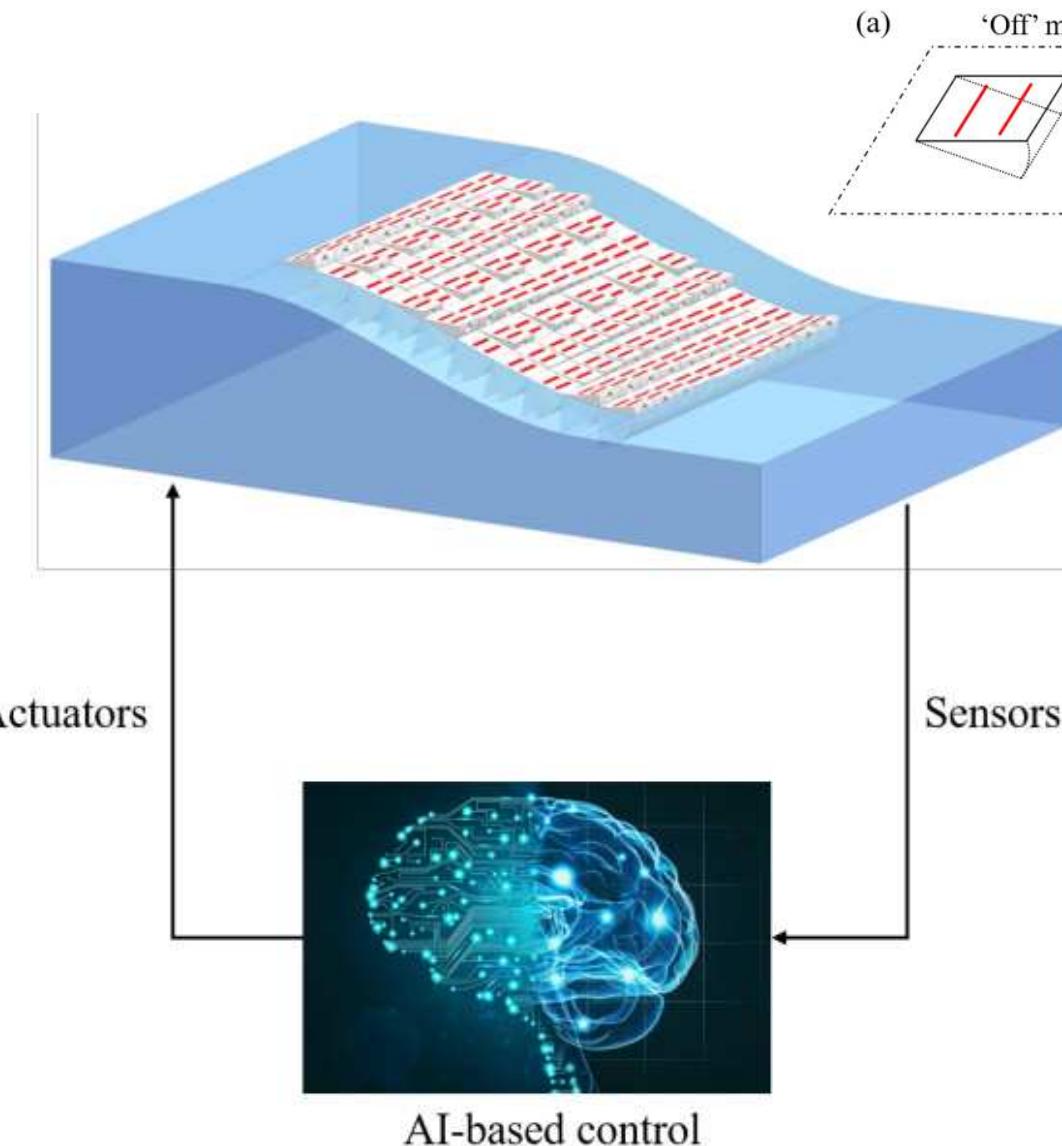
S.L. Brunton & B.R. Noack 2015 AMR



Targeted actuation near sensed point of separation with  
AI-based control.

# Smart skin concept

S.L. Brunton & B.R. Noack 2015 AMR



**Goal:** Delay separation

**Hardware:** 10 × 10 array of actuation + sensing elements

**AI-based control**

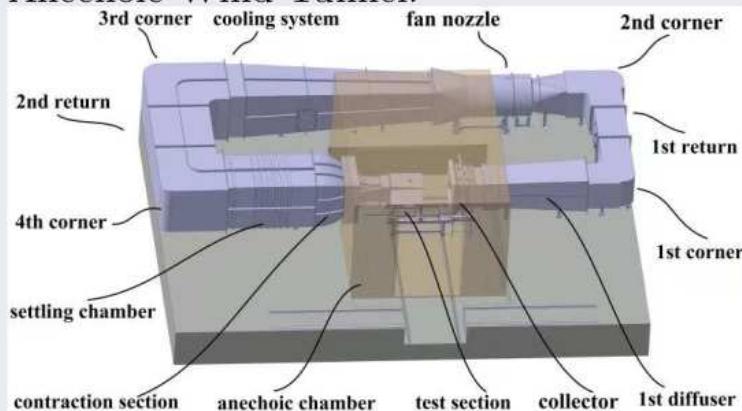
**Customizable:** Passive, open-loop, feedback, number of actuators.

# Smart skin separation control experiment

— Work in progress —

## WIND TUNNELS

- Anechoic Wind Tunnel:



- Low-speed wind tunnel:



## RAMP DEMONSTRATOR

Actuators for hybrid control algorithms:

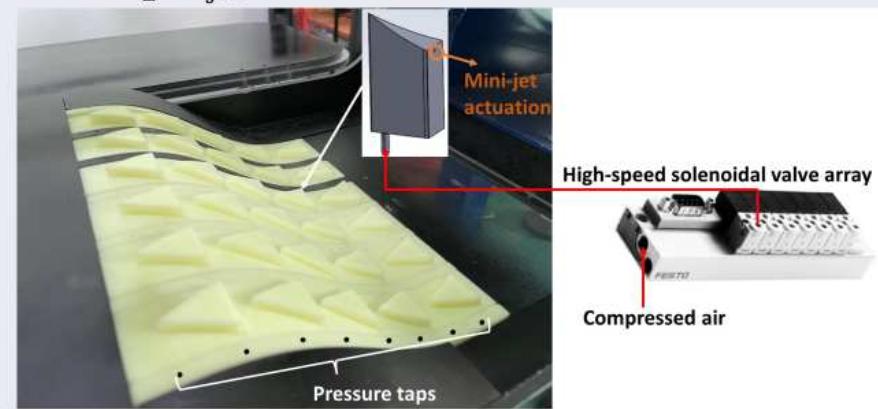
- Passive control: Height-adjustable vortex generators 5 (streamwise)  $\times$  6 (spanwise).
- Active: Mini-jets actuation (up to 500Hz).

Sensors:  $8 \times 7$  pressure taps.

Cost function:  $J = J_a + \gamma J_b$ ,  $\gamma = 0.2$ .

$J_a = U_\infty \int (p_\infty - \bar{p}) d\mathbf{x}$  (pressure recovery)

$J_b = \sum \frac{1}{2} \rho u_{jet}^3 dA$  (energy input)



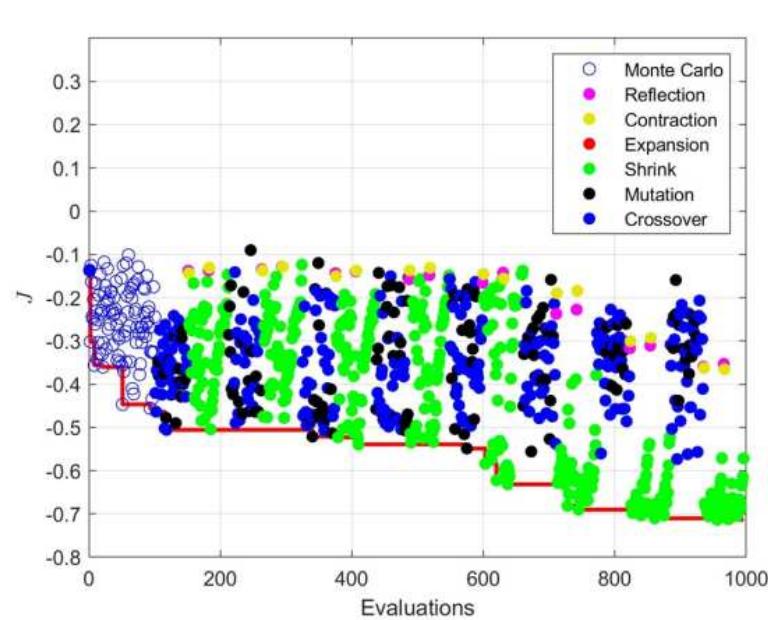
$U_\infty = 5$  m/s;  $H = 5$  cm;  $\delta_{99} = 1$  cm;  $Re_H = 33,000$ ;  
 $U_{jet} = 15-20$  m/s; actuator/sensor element  $2$  cm  $\times$   $5$  cm.

# Smart skin + gMLC: Learning curve

— Work in progress —

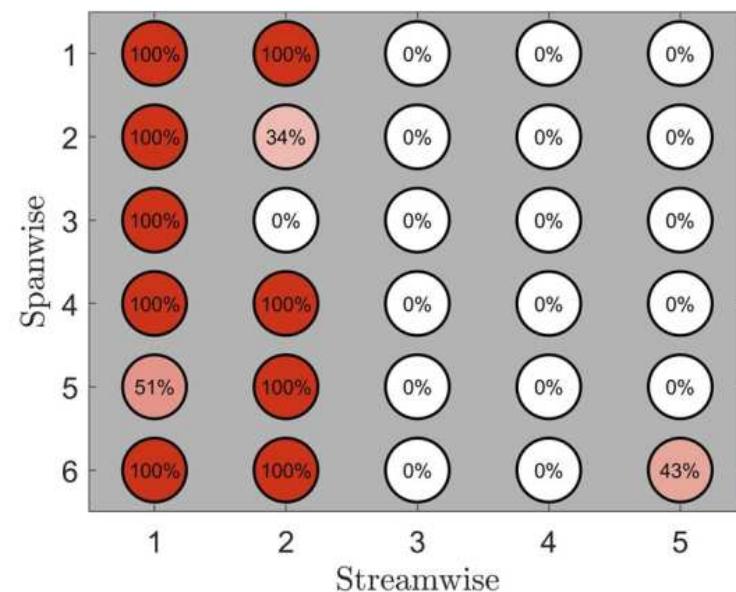
## LEARNING CURVE

- Optimization problem:  $\underset{\boldsymbol{K} \in \mathcal{K}}{\operatorname{argmin}} J(\boldsymbol{K})$ .



## OPTIMIZED ACTUATION

- Equivalent duty cycles of the best control law

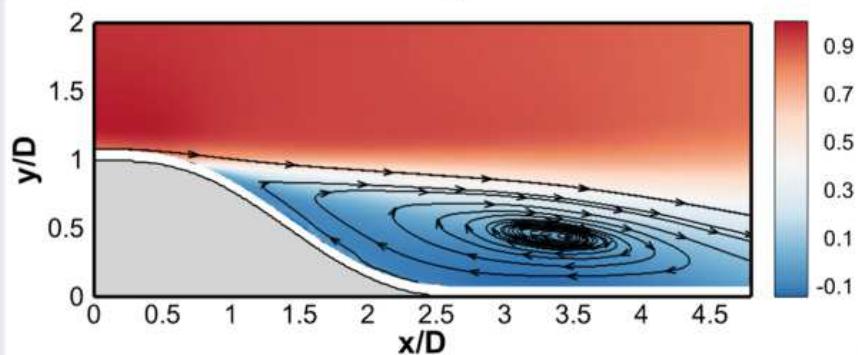


# Smart skin + gMLC: Flows

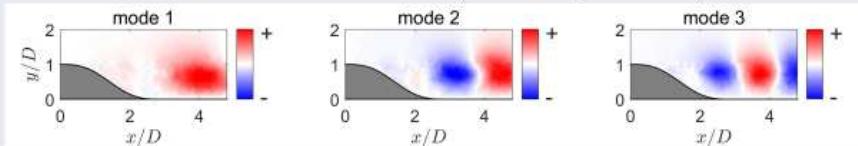
— Work in progress —

## UNCONTROLLED FLOW

- Mean streamwise velocity:



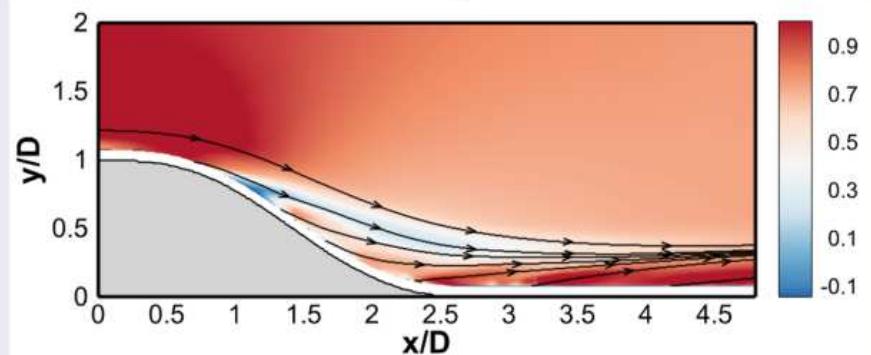
- First three POD modes ( $v$  component):



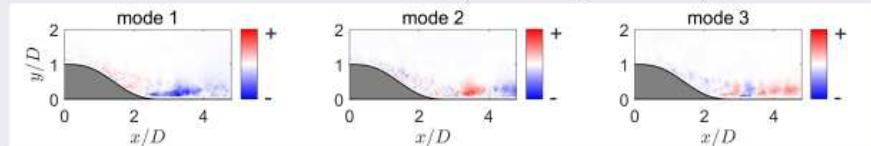
- Dominant turbulent modes: coherent structures from flow separation.

## CONTROLLED FLOW

- Mean streamwise velocity:



- First three POD modes ( $v$  component):



- Dominant turbulent modes: smaller structures from jet actuation.

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..... *Simple feedback laws in few dozen simulations*

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..... *A new benchmark for modeling + control*

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# Cluster-based feedback control

≡ A.G. Nair, C.-A. Yeh, E. Kaiser, B.R. Noack, S.L. Brunton & K. Taira 2019 JFM

**LES, NACA0012:**  $Re = U_\infty L/\nu = 23,000$ ,  $\alpha = 9^\circ$

**Single-input:**

$b$ , Amplitude of spanwise periodic jets

**Multiple-input:**

$$s = [C_D(t), C_L(t), dC_L/dt(t)]^\dagger$$

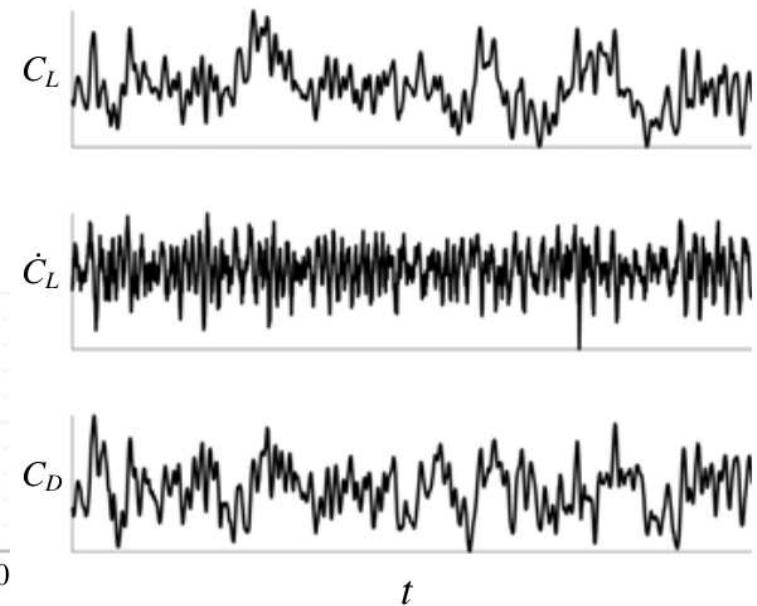
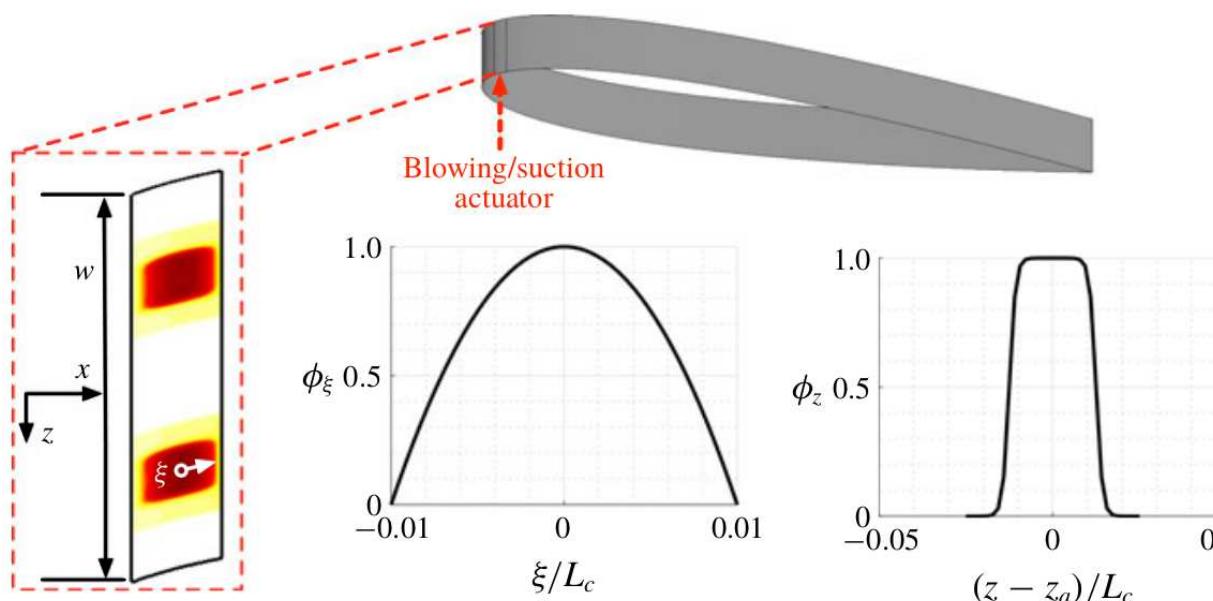
**Control law:**

$$b = K(s);$$

**Cost function:**

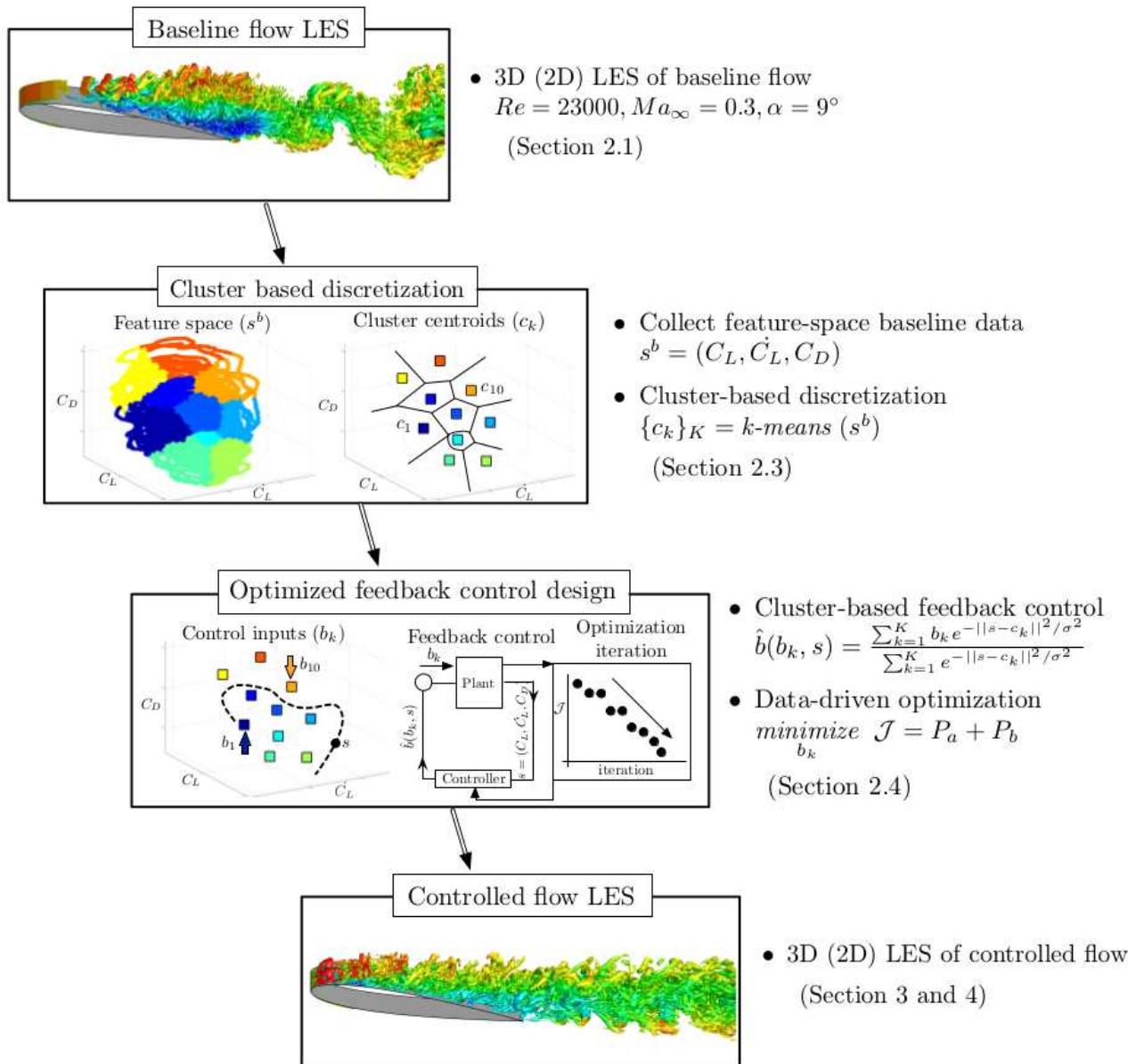
$J$  = flight endurance  $\sim$  drag

(propulsion energy per unit mass and unit length)



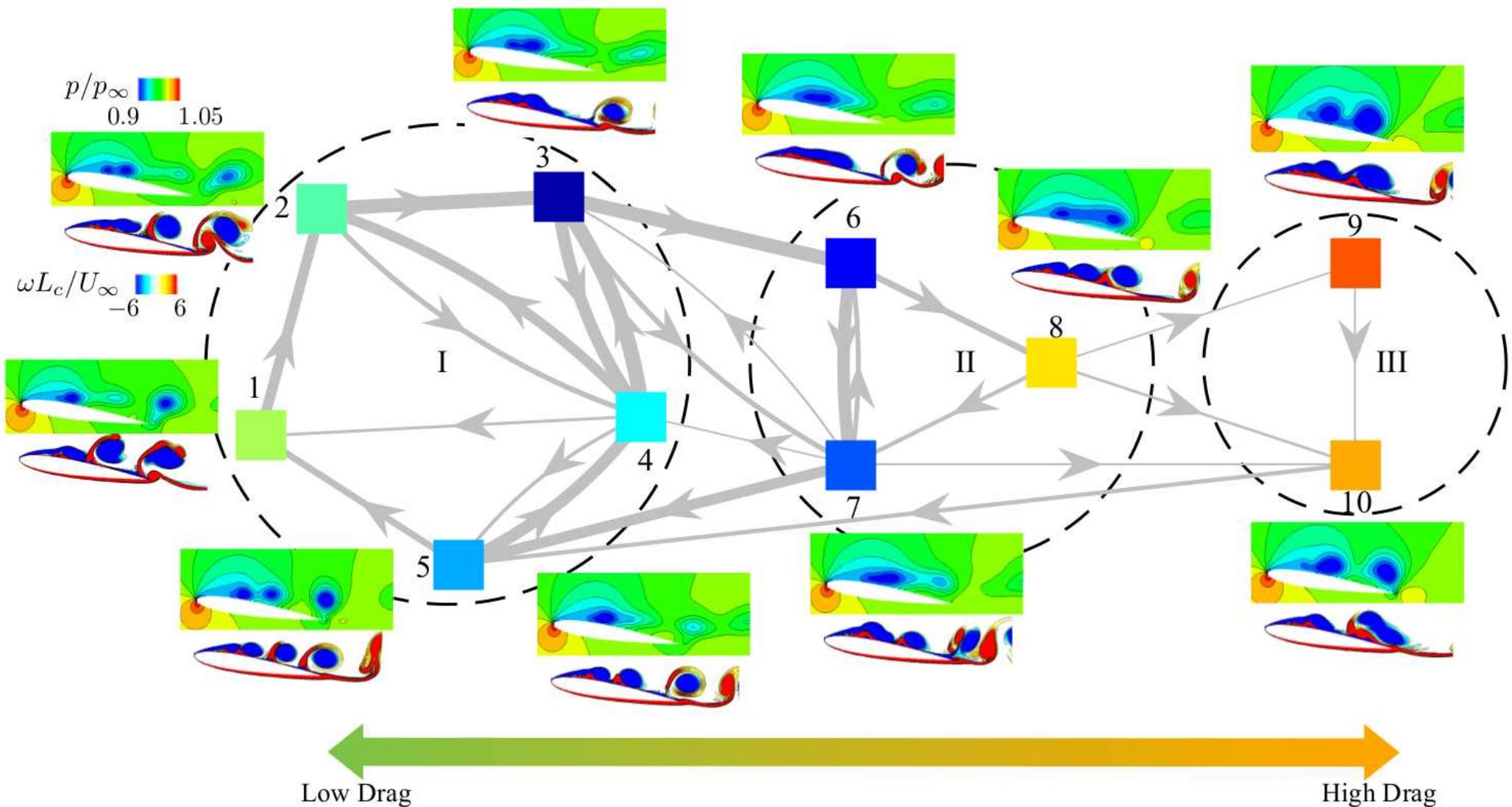
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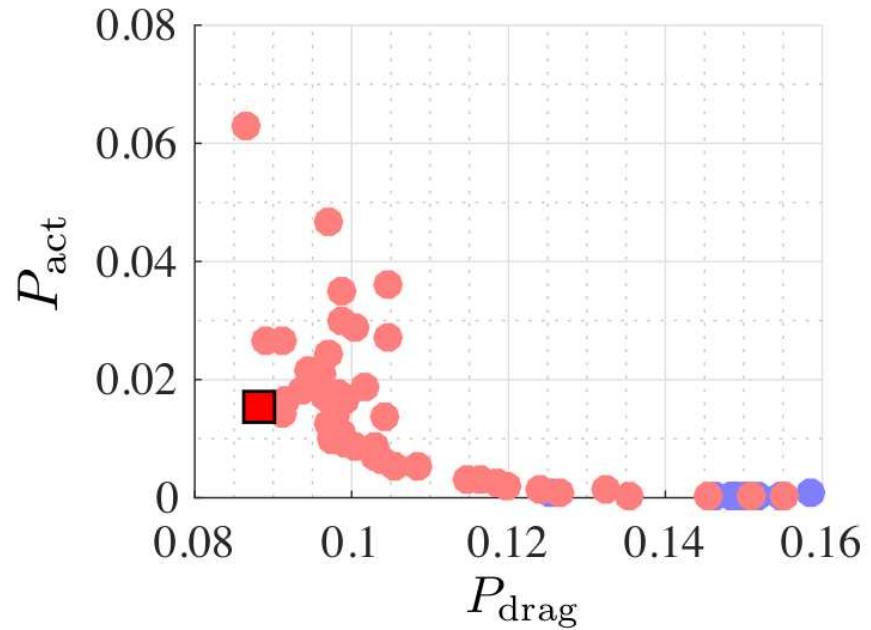
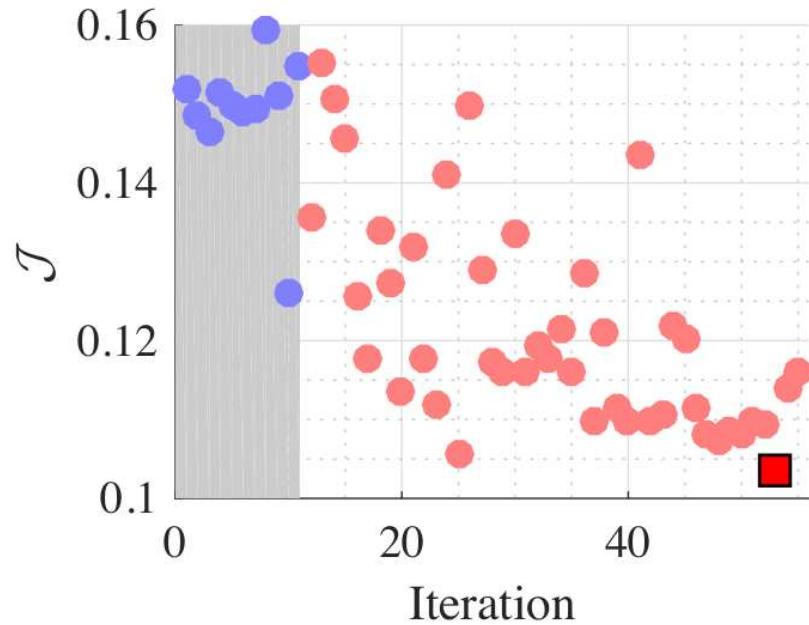
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# Cluster-based feedback control

A.G. Nair, C.-A. Yeh, E. Kaiser, B.R. Noack, S.L. Brunton & K. Taira 2019 JFM



**Cost function**  $J = J_{\text{drag}} + J_{\text{act}}$  where

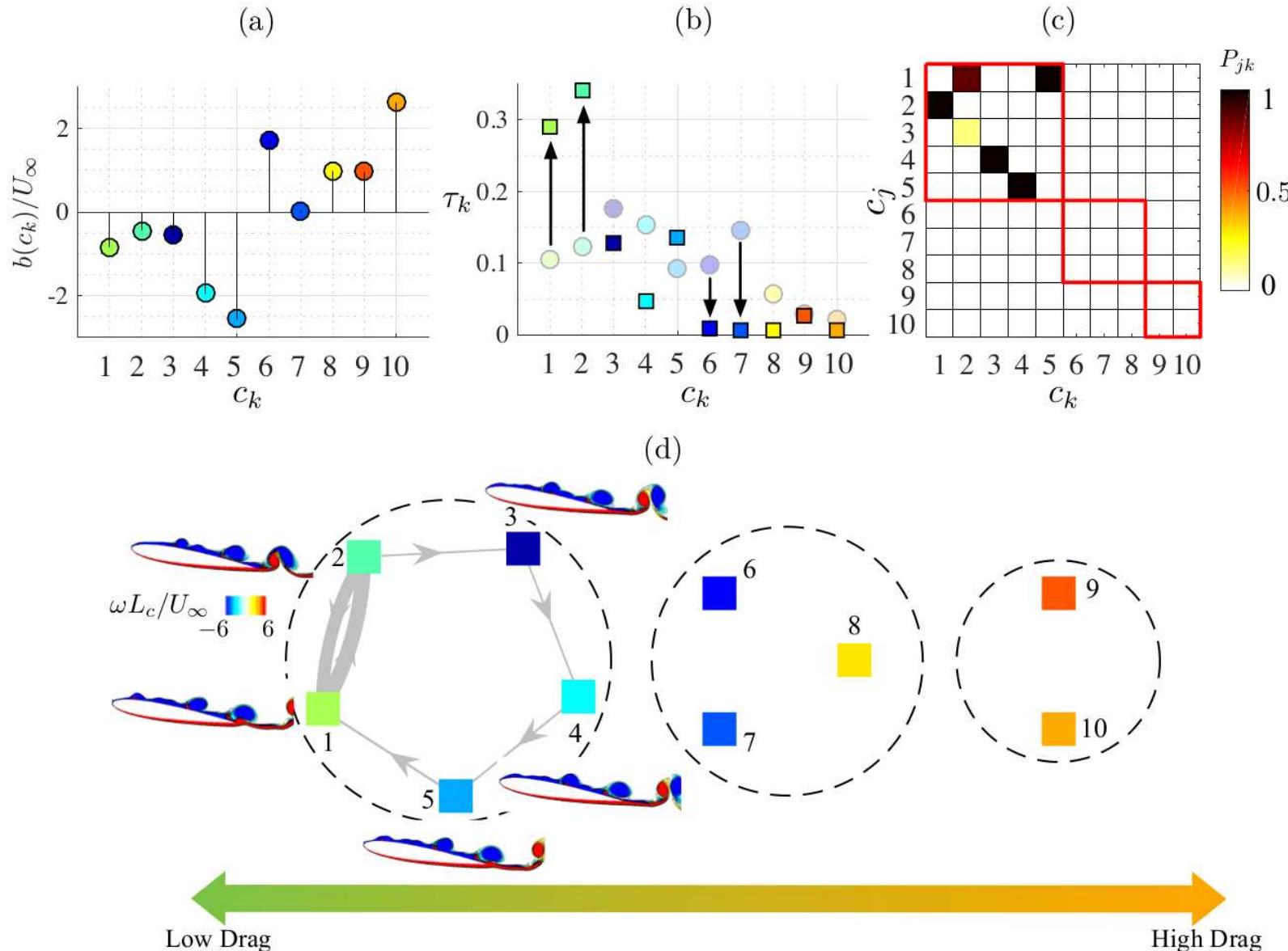
$J_{\text{drag}} = c_D^a (c_L/c_L^a)^{3/2}$  (flight endurance);  $J_{\text{act}} = \text{act. power}$

**Simplex optimization** of cluster-based control law:

Lift preserved, drag reduced by 41 %

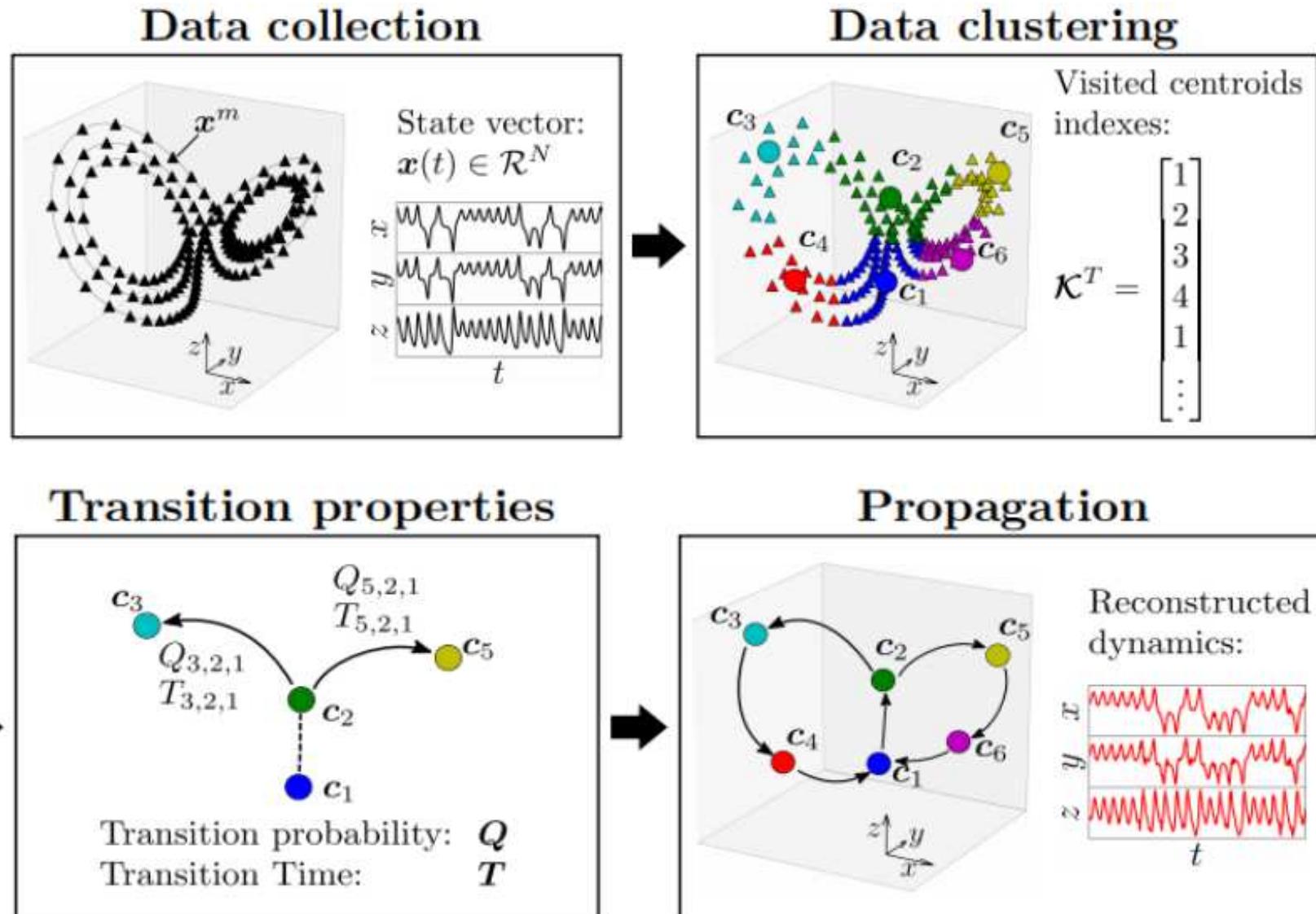
# Cluster-based feedback control

A.G. Nair, C.-A. Yeh, E. Kaiser, B.R. Noack, S.L. Brunton & K. Taira 2019 JFM



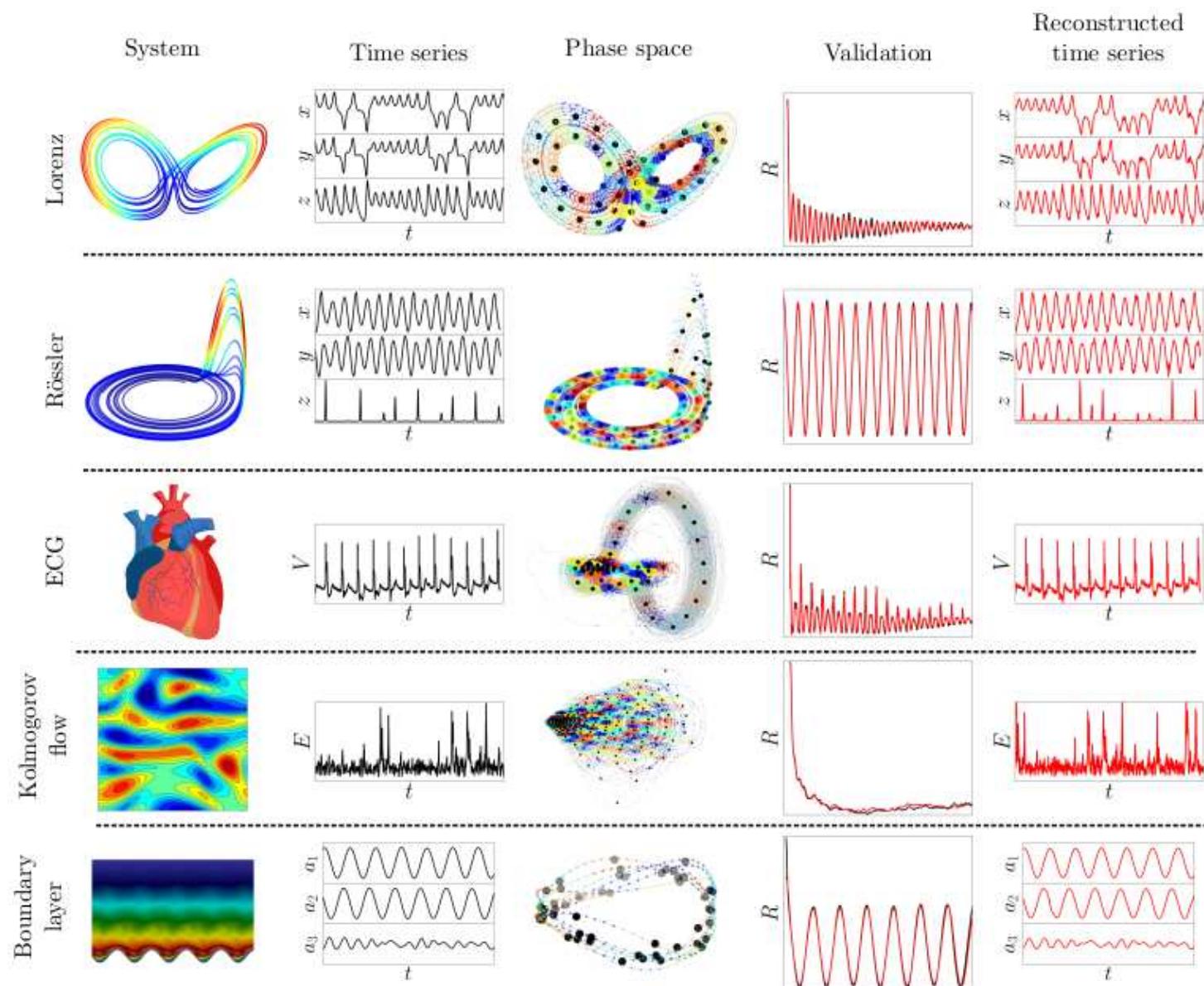
# Cluster-based network model

☰ Fernex et al 2021 Sci Adv, ☳ H. Li et al. 2020 JFM



# Cluster-based network model

Fernex et al 2021 Sci. Adv.



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# Toolbox for turbulence control



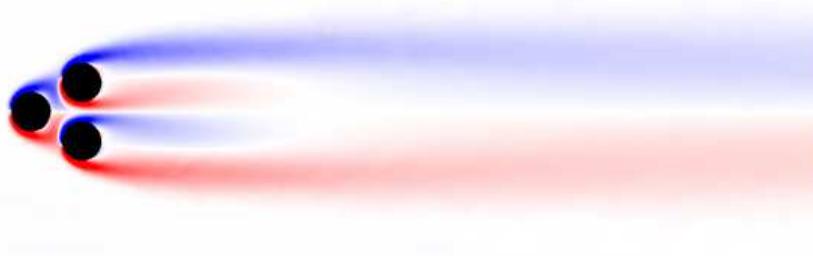
S. Brunton, B.R. Noack & P. Koumoutsakos 2020 ARFM

- 
- (1) **Response model** .....  $b \mapsto J$
  - (2) **Parametric optimizer** .....  $b^* = \arg \min J(b)$ 
    - EGM, BO, PSO, ... ..... ▷ 11:45 talk of Anne LI
  - (3) **Feedback learner** .....  $K^*(s) = \arg \min J(K(s))$ 
    - ▷ 11:15 talk of Guy CORNEJO MACEDA
  - (4) **Automatable reduced order model**
$$\frac{da}{dt} = f(a, b), u(x) = h(a, b, x)$$
  - (5) **Handcrafted model** ..... ▷ 11:00 talk of Nan DENG
$$\frac{da}{dt} = f(a, b), u(x, t) = \sum a_i(t)u_i(x)$$
  - (6) **Full-state estimator** ..... ▷ 11:30 talk of Songqi LI
$$u(x) = g(s, b, x)$$

# Fluidic pinball—A modeling benchmark

☰ N. Deng, B. R. Noack, M. Morzyński & L. Pastur 2020 & 2021 JFM

$$\text{Reynolds number } \text{Re} = \frac{U_\infty D}{\nu} = 100$$



## Fluidic pinball:

- $\text{Re} = 18$  Onset of vortex shedding
- $\text{Re} = 68$  Supercritical pitchfork bifurcation
- $\text{Re} = 104$  Second Hopf bifurcation
- $\text{Re} = 115$  Chaos



Marek Morzyński  
Poznań University of Technology

### Hopf ( $\text{Re} \approx 18$ )

$$da_1/dt = \sigma a_1 - \omega a_2$$

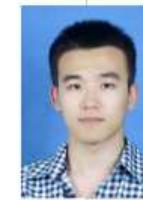
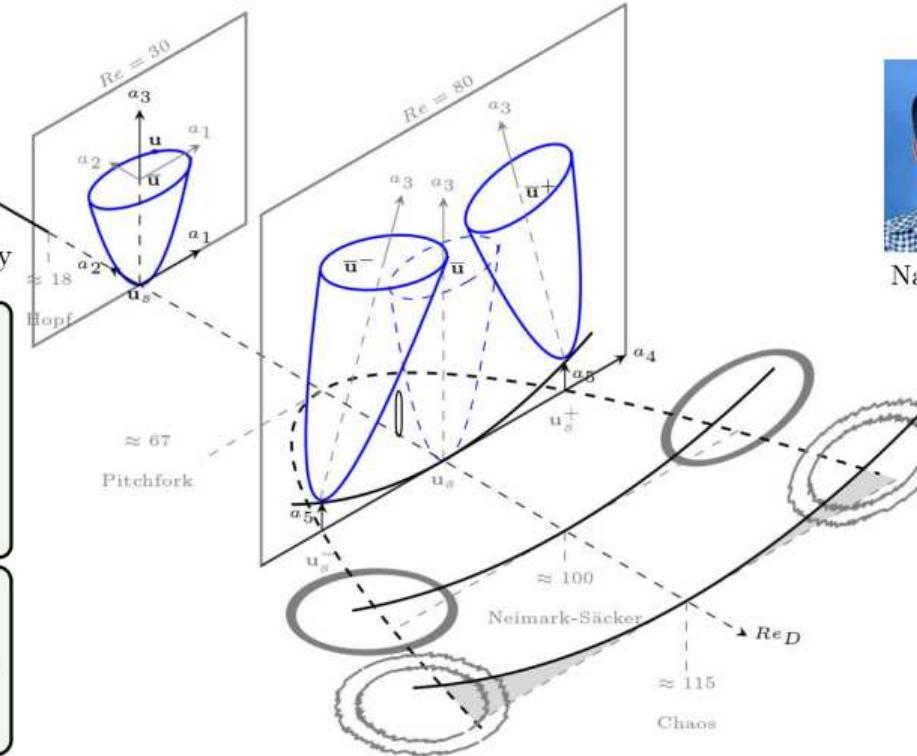
$$da_2/dt = \sigma a_2 + \omega a_1$$

$$da_3/dt = \sigma_3 a_3 + \beta_3 r^2$$

### + Pitchfork ( $\text{Re} \approx 68$ )

$$da_4/dt = \sigma_4 a_4 - \beta_4 a_4 a_5$$

$$da_5/dt = \sigma_5 a_5 + \beta_5 a_4^2$$



Nan Deng



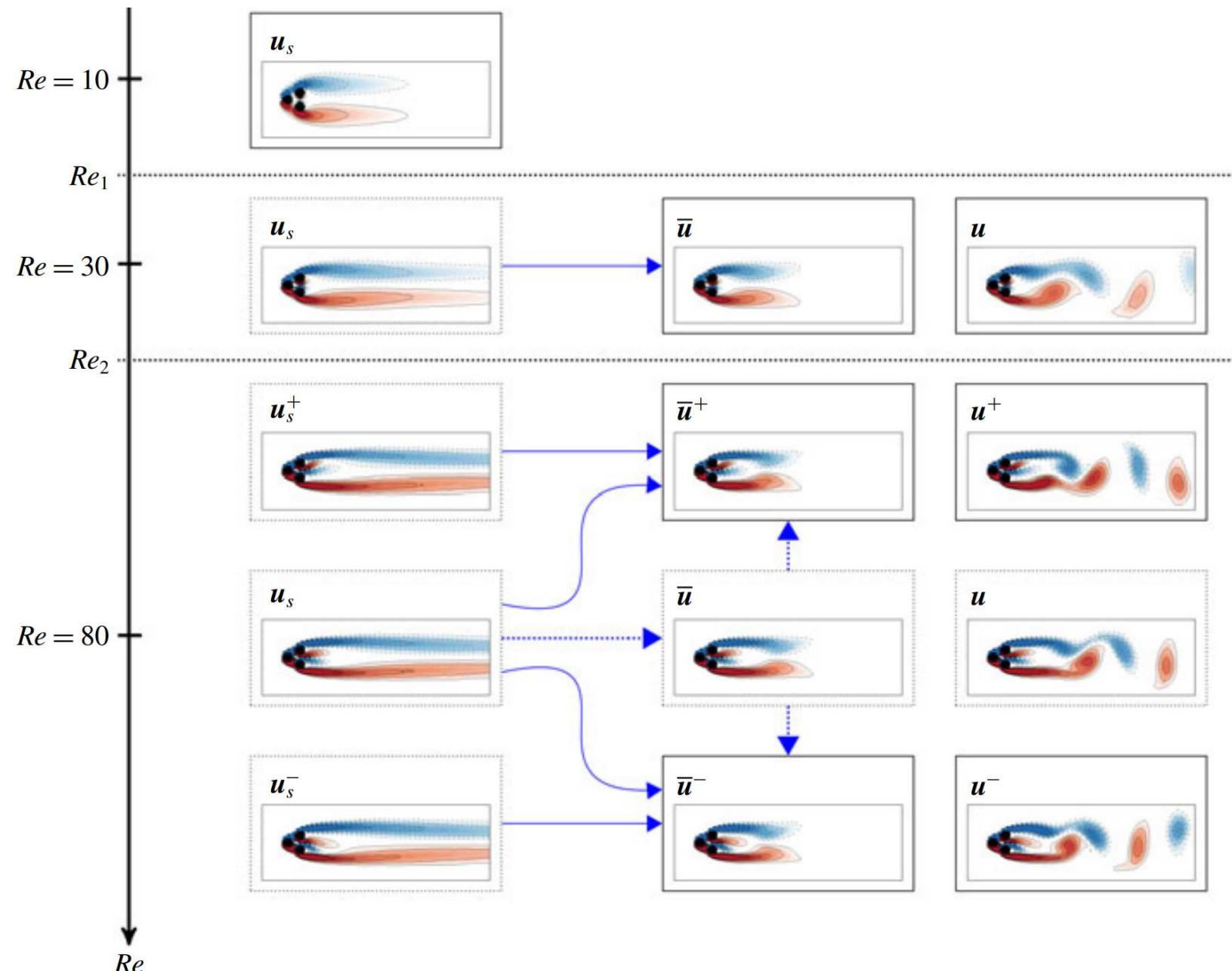
Luc Pastur

LISN

ENSTA

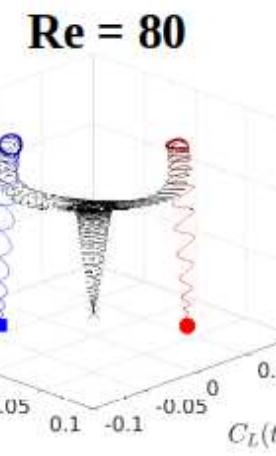
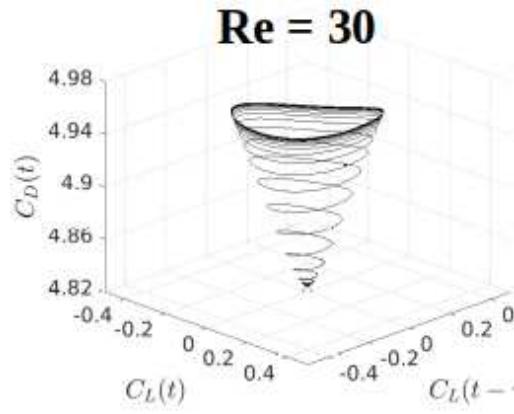
# Fluidic pinball—Successive bifurcations

☰ Deng et al. 2020 JFM, ☳ Deng et al. 2021 JFM, ☴ Deng et al. 2021 EPL



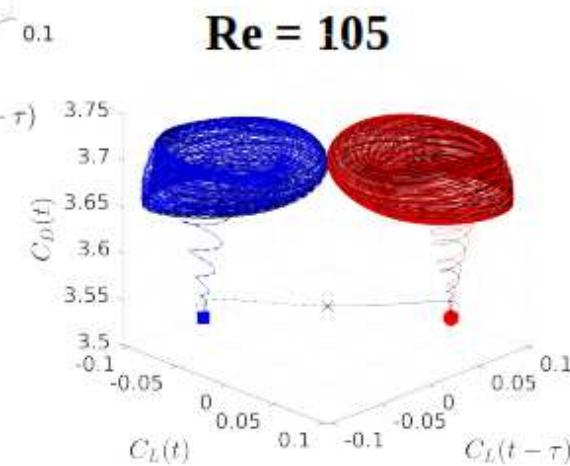
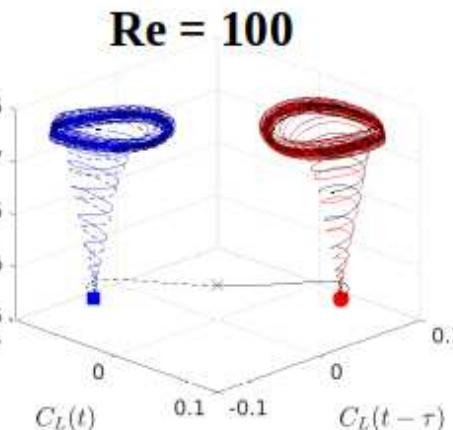
# Fluidic pinball—Phase portraits

Deng, Noack, Morzyński & Pastur 2020 JFM



**The drag and lift coefficients:**

$$C_D(t) = \frac{2F_D(t)}{\rho U^2}, \quad C_L(t) = \frac{2F_L(t)}{\rho U^2}.$$



$$Re = \frac{UD}{v}$$

# POD Galerkin method — Summary

— Holmes, Lumley, Berkooz & Rowley 2012 Cambridge —

## Galerkin method

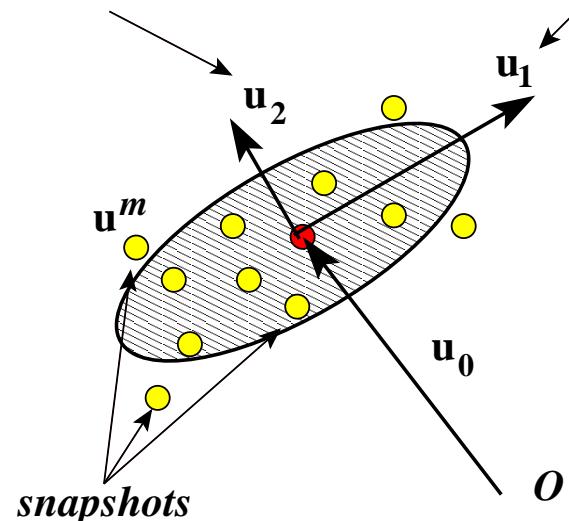
$$\begin{array}{cccccc}
 \mathbf{u} & \rightarrow & \partial_t \mathbf{u} & = \nu \Delta \mathbf{u} & -\nabla(\mathbf{u}\mathbf{u}) & -\nabla p \\
 \downarrow & & \downarrow & \downarrow & \downarrow & \downarrow \\
 \mathbf{u} = \sum_{i=0}^N a_i \mathbf{u}_i & \rightarrow & \frac{da_i}{dt} & = \nu \sum_{j=0}^N l_{ij}^\nu a_j & + \sum_{j,k=0}^N (q_{ijk}^c + q_{ijk}^p) a_j a_k
 \end{array}$$

## Galerkin approximation

(Proper orthogonal decomposition, principal axes)

*second (most energetic)  
POD mode*

*first (most energetic)  
POD mode*



## Galerkin projection

$$(\mathbf{u}, \mathbf{v})_\Omega := \int dV \mathbf{u} \cdot \mathbf{v}$$

$$\begin{aligned}
 (\mathbf{u}_i, \partial_t \mathbf{u})_\Omega &= \int dV \mathbf{u}_i \cdot \partial_t \left( \sum_{j=0}^N a_j \mathbf{u}_j \right) \\
 &= \sum_{j=1}^N \frac{da_j}{dt} \int dV \mathbf{u}_i \cdot \mathbf{u}_j \\
 &= \frac{d}{dt} a_i
 \end{aligned}$$

# Fluidic pinball—Galerkin model for $Re = 80$

 Deng, Noack, Morzyński & Pastur 2020 JFM

$$\mathbf{u}(\mathbf{r}, t) \approx \underbrace{\mathbf{u}_s(\mathbf{r})}_{\text{Steady solution}} + \underbrace{a_1 \mathbf{u}_1(\mathbf{r}) + a_2 \mathbf{u}_2(\mathbf{r}) + a_3 \mathbf{u}_3(\mathbf{r})}_{\text{Hopf bifurcation}} + \underbrace{a_4 \mathbf{u}_4(\mathbf{r}) + a_5 \mathbf{u}_5(\mathbf{r})}_{\text{Pitchfork bifurcation}}$$

Dynamical system with 5 d.o.f.

**Hopf**

$$\begin{aligned}\dot{a}_1 &= \sigma(a_3)a_1 - \omega(a_3)a_2, \\ \dot{a}_2 &= \sigma(a_3)a_2 + \omega(a_3)a_1, \\ a_3 &= \sigma_3 a_3 + \beta_3(a_1^2 + a_2^2),\end{aligned}$$

**PF**

$$\begin{aligned}\dot{a}_4 &= \sigma_4 a_4 - \beta_4 a_4 a_5, \\ a_5 &= \sigma_5 a_5 + \beta_5 a_4^2,\end{aligned}$$

Identification of the coefficients from linear stability analysis and asymptotic dynamics.

$\sigma_1$	$5.22 \times 10^{-2}$	$\beta$	$1.31 \times 10^{-2}$
$\omega_1$	$5.24 \times 10^{-1}$	$\gamma$	$2.95 \times 10^{-2}$
$\sigma_3$	$-5.22 \times 10^{-1}$	$\beta_3$	$1.53 \times 10^{-1}$
$\sigma_4$	$2.72 \times 10^{-2}$	$\beta_4$	$2.45 \times 10^{-1}$
$\sigma_5$	$-2.72 \times 10^{-1}$	$\beta_5$	$2.14 \times 10^{-1}$

— DNS    - - - Low-order model

Elementary d.o.f

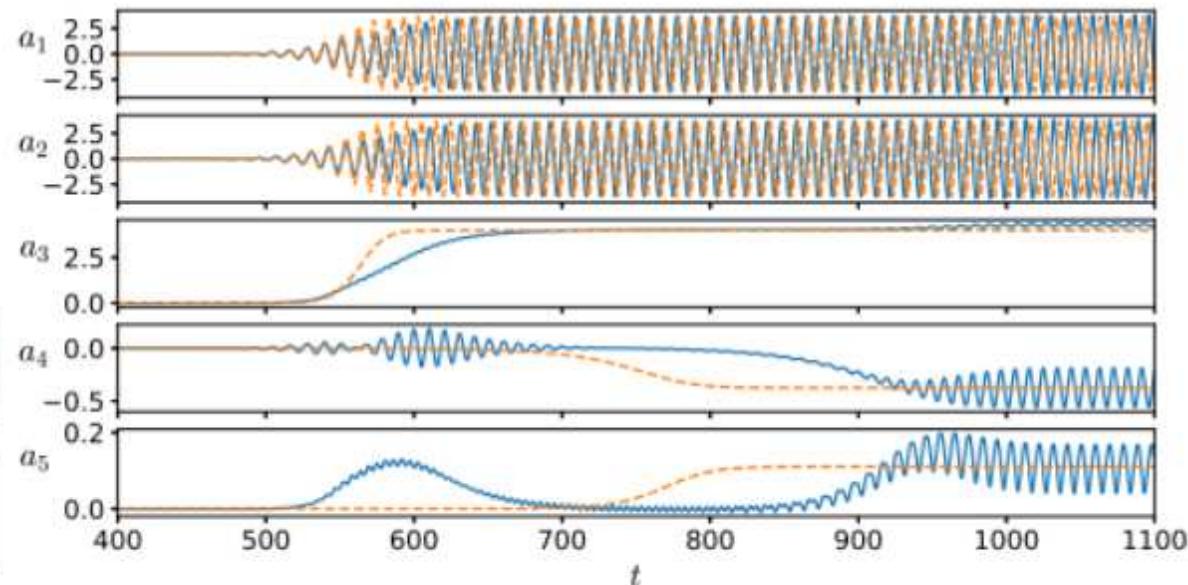
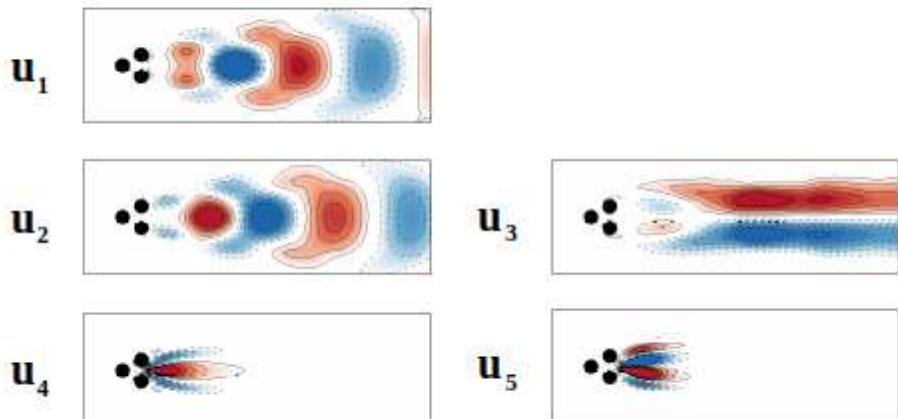


Figure : Comparison of DNS with R.O.M.

# Fluidic pinball—Galerkin model for $Re = 80$

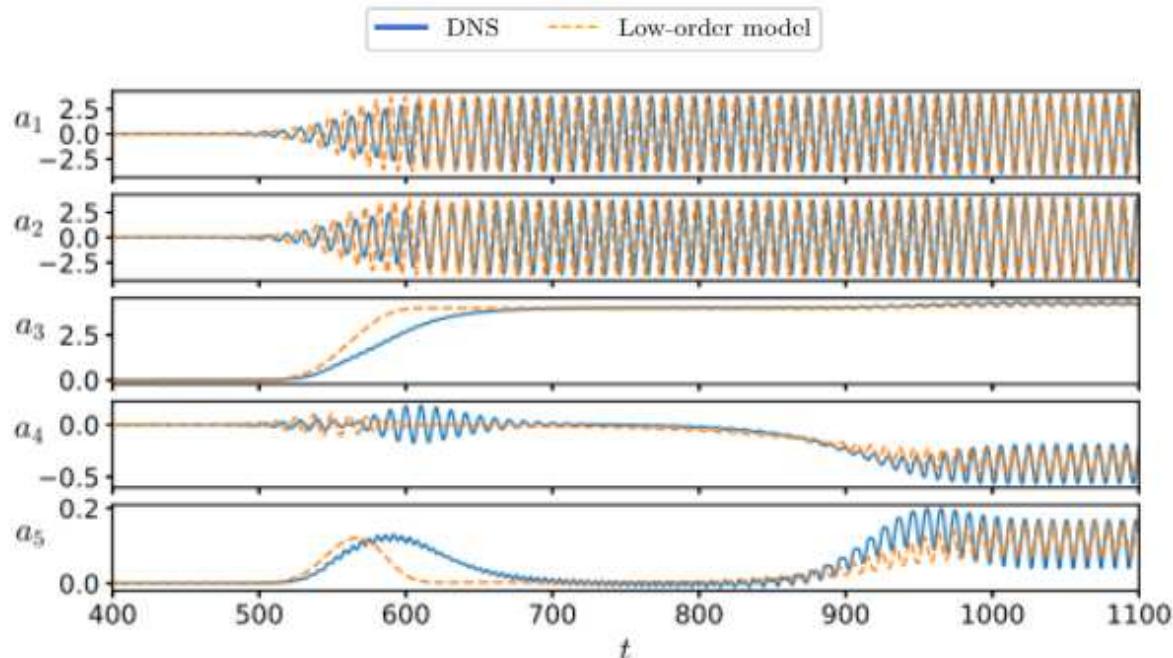
 Deng, Noack, Morzyński & Pastur 2020 JFM

$$\mathbf{u}(\mathbf{r}, t) \approx \underbrace{\mathbf{u}_s(\mathbf{r})}_{\text{Steady solution}} + \underbrace{a_1 \mathbf{u}_1(\mathbf{r}) + a_2 \mathbf{u}_2(\mathbf{r}) + a_3 \mathbf{u}_3(\mathbf{r})}_{\text{Hopf bifurcation}} + \underbrace{a_4 \mathbf{u}_4(\mathbf{r}) + a_5 \mathbf{u}_5(\mathbf{r})}_{\text{Pitchfork bifurcation}}$$

Dynamical system with 5 d.o.f. :

$\begin{aligned} \dot{a}_1 &= \sigma(a_3)a_1 - \omega(a_3)a_2, \\ \dot{a}_2 &= \sigma(a_3)a_2 + \omega(a_3)a_1, \\ \dot{a}_3 &= \sigma_3 a_3 + \beta_3(a_1^2 + a_2^2), \end{aligned}$	$\begin{aligned} \dot{a}_4 &= \sigma_4 a_4 - \beta_4 a_4 a_5, \\ \dot{a}_5 &= \sigma_5 a_5 + \beta_5 a_4^2, \end{aligned}$	<b>Cross terms</b>
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- Identify the coefficients from the L.S.A. and asymptotic dynamics.
- Identify the cross terms.  
[SINDy algorithm ( Brunton et al. 2016)]



Elementary d.o.f. :

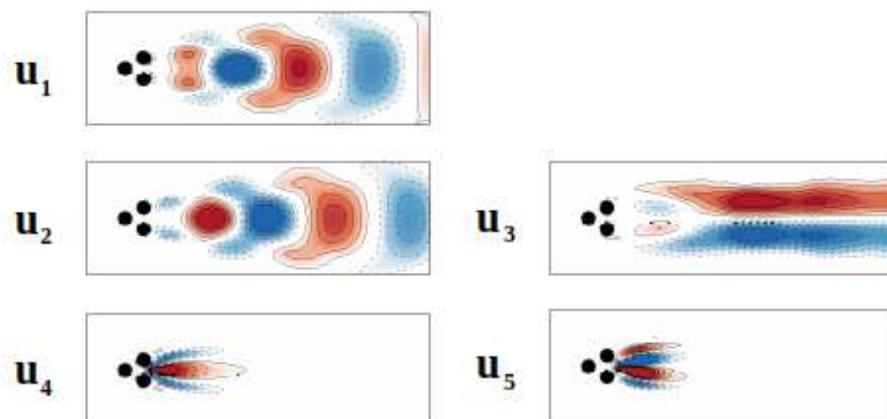
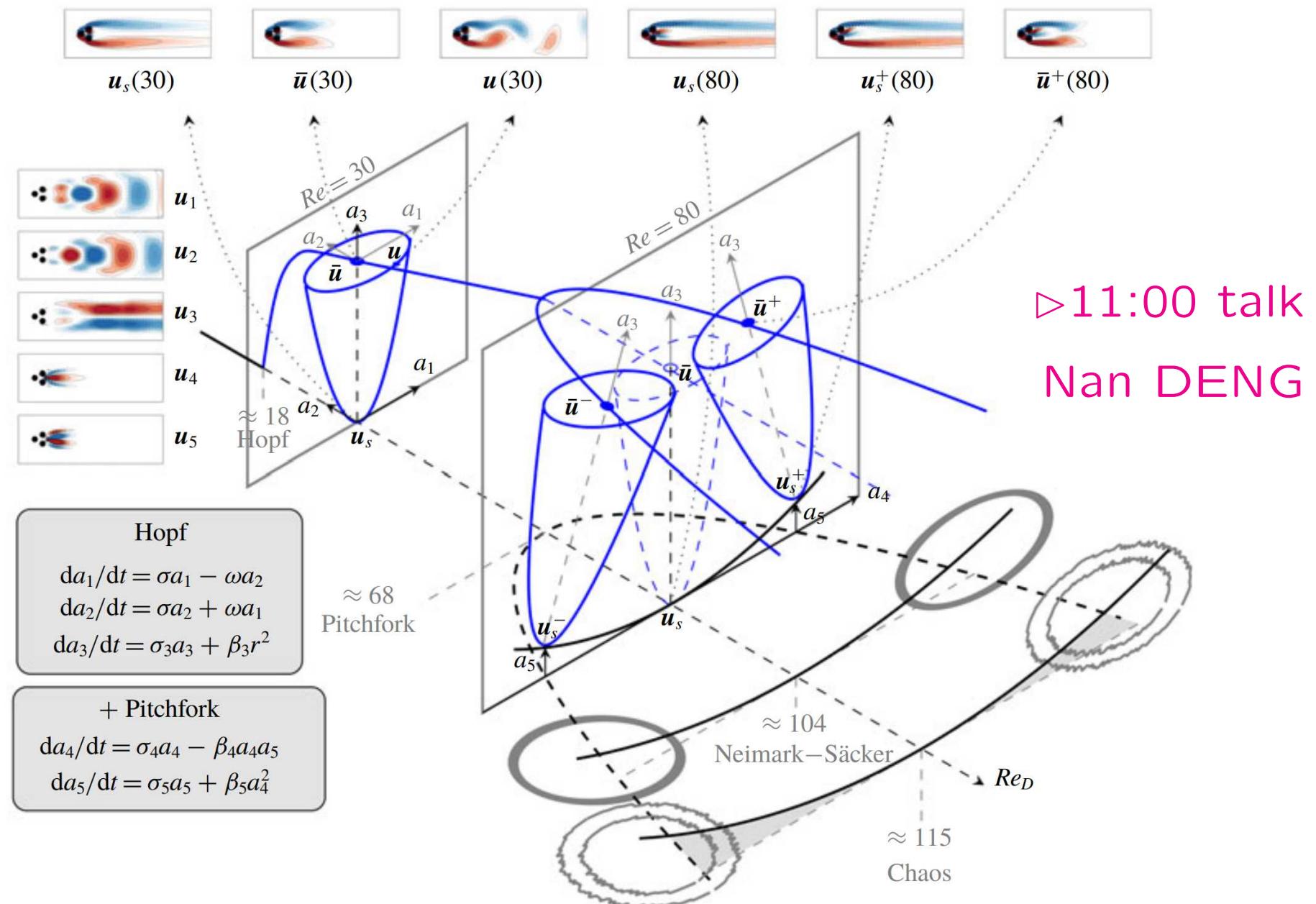


Figure : Comparison of DNS with R.O.M.

# Fluidic pinball—Galerkin model bifurcations

Deng, Noack, Morzyński & Pastur 2020 JFM



# Fluidic pinball—A control benchmark

G.Y. Cornejo Maceda, Y. Li, F. Lusseyran, M. Morzynski & B.R. Noack 2021 JFM

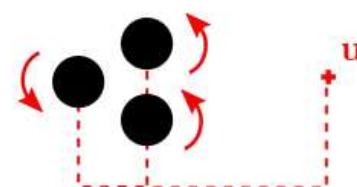
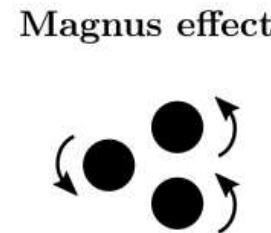
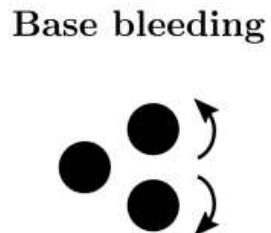
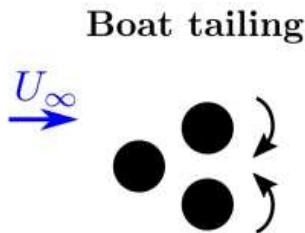


$$\text{Reynolds number } \text{Re} = \frac{U_\infty D}{\nu} = 100$$



## Fluidic pinball community:

- **Model predictive control** by Steve Brunton (University of Washington)
- **Deep reinforcement learning control** by Jean Rabault (University of Oslo) and Thibaut Guégan & Laurent Cordier (Pprime Institute) and
- **Experiments** in the University of Calgary lead by Robert Martinuzzi and LISN/CNRS lead by François Lusseyran
- **Myriad of regimes** (Chen *et al.*, 2020 *JFM*)



# Stabilization of the fluidic pinball at $Re = 100$

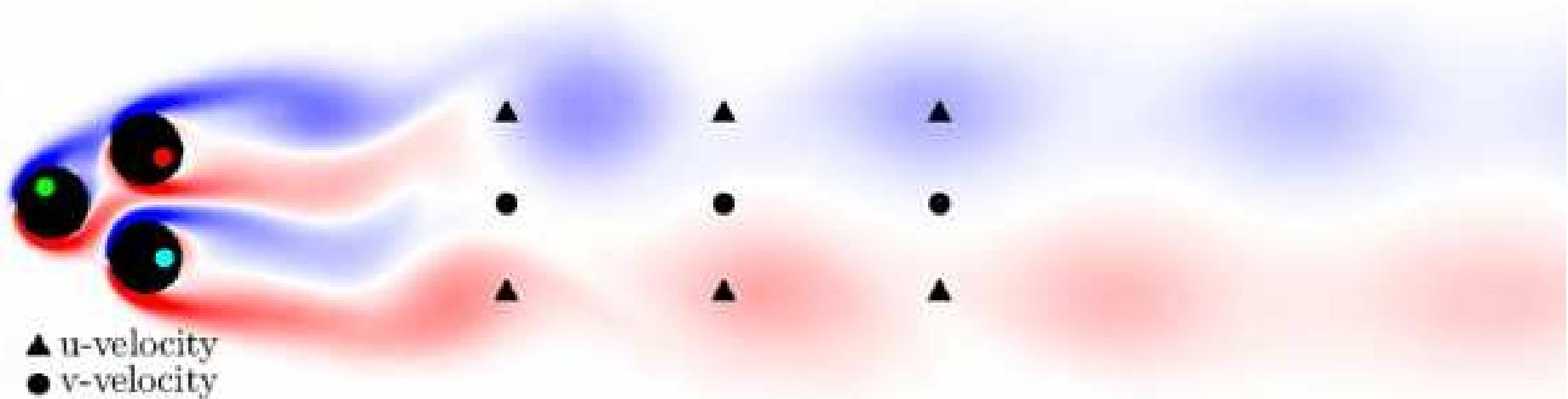
☰ G. Cornejo-Maceda, Y. Li, F. Lusseyran, M. Morzyński & B. R. Noack 2021 JFM

**Plant:** 3 rotating cylinders  $b$  + 9 sensors  $s$

**Control law:**  $b = K(a)$ ,  $a(t) = [s(t), s(t - \tau), \dots, s(t - 3\tau)]$

**Cost function:**  $J_a = \sqrt{\|u(x, t) - u_s(x)\|^2}$

**Actuation penalty:**  $J_b$  = power to rotate the cylinders



# Stabilizing the fluidic pinball

G. Cornejo Maceda, Y. Li, F. Lusseyran, M. Morzyński & B.R. Noack 2021 JFM



Distance to the symmetric steady solution

$$J_a = \frac{1}{T_{ev}} \int_{t_0}^{t_0+T_{ev}} \|\mathbf{u}_b(t) - \mathbf{u}_s\|_\Omega^2 dt \quad J_a/J_0 \downarrow 72\%$$

Actuation power

$$J_b(\mathbf{b}) = \frac{1}{T_{ev}} \int_{t_0}^{t_0+T_{ev}} \sum_{i=1}^3 \mathcal{P}_{act,i} dt \quad J_b = 0.12$$

Optimization problem

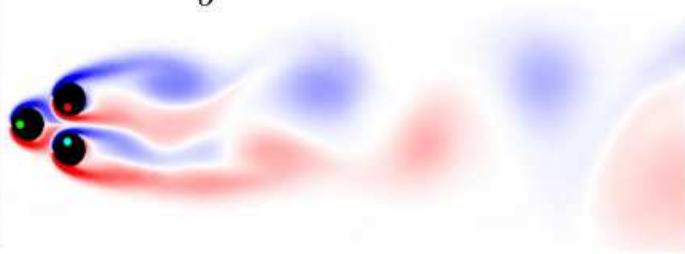
$$\mathbf{K} = \arg \min_{\mathbf{K} \in \mathcal{K}} J_a(\mathbf{K})$$

Parametric study

$$\begin{cases} b_{front} = 0 \\ b_{bottom} = -b_{top} = -0.375 \end{cases}$$

$J_a/J_0 \downarrow 49\%$

$J_b = 0.03$

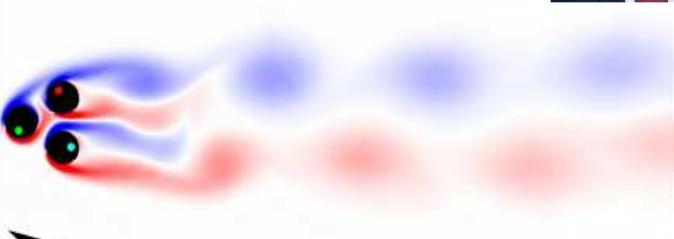


General steady actuation  $\begin{cases} b_{front} = b_1 \\ b_{bottom} = b_2 \\ b_{top} = b_3 \end{cases}$

Symmetric steady actuation

$$\begin{cases} b_{front} = 0 \\ b_{bottom} = -b_{top} = b \end{cases}$$

Feedback control law



Explorative gradient method

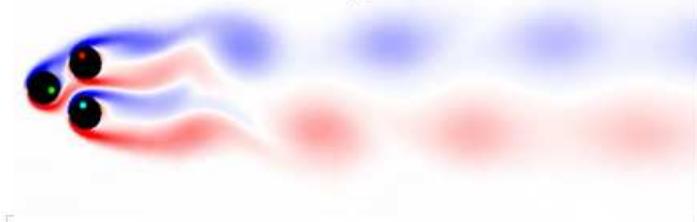
Y. Li 2021 JFM submitted

$$\begin{cases} b_{front} = 1.11 \\ b_{bottom} = -0.20 \\ b_{top} = -0.16 \end{cases}$$

gradient-enriched machine learning control

$J_a/J_0 \downarrow 80\%$

$J_b = 0.02$



Optimal stabilization = asymm. boat tailing actuation + phasor control

Learning time:  $\sim 500$  simulations. ▷ Talk of Guy CORNEJO MACEDA

# Overview

## 1. An eldorado of engineering applications

..... *The need for closed-loop turbulence control*

## 2. Machine learning control

..... *Complex MIMO laws in ~1h wind-tunnel test*

## 3. Cluster-based control

..... *Simple feedback laws in few dozen simulations*

## 4. Tool development with fluidic pinball

..... *A new benchmark for modeling + control*

## 5. Summary and outlook of turbulence control

..... *Paradigm change by machine learning*

# Conclusions

☰ Brunton+ 2015 AMR; Duriez+ 2016 Springer; Brunton+ 2020 ARFM

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## ■ Machine learning control → Car+

Complex MIMO feedback ~1 hour wind-tunnel time

## ■ Cluster-based control → Airfoil+

Simple full-state feedback ~ few dozen simulations

## ■ Smart skin drag reduction → customizable control

Distributed actuation + sensing → Next big opportunity

## ■ Fluidic pinball = modeling + control benchmark

Rich unforced dynamics, many actuation mechanisms

▷ Talks of Anne, Guy, Nan and Songqi 11:00–12:00

# Books and reviews

## Machine Learning for Fluid Mechanics

Annual Review of Fluid Mechanics

Vol. 52:477-508 (Volume publication date January 2020)  
First published as a Review in Advance on September 12, 2019  
<https://doi.org/10.1146/annurev-fluid-010719-060214>

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<sup>3</sup>Institut für Strömungsmechanik und Technische Akustik, Technische Universität Berlin, D-10634 Berlin, Germany

<sup>4</sup>Computational Science and Engineering Laboratory, ETH Zurich, CH-8092 Zurich, Switzerland; email: petros@ethz.ch

## 2020 ARFM

## Applied Mechanics Reviews

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Volume 67, Issue 5  
September 2015

ASME International Journal of Applied Mechanics Reviews

**REVIEW ARTICLES**

**Closed-Loop Turbulence Control: Progress and Challenges**

Steven L. Brunton, Bernd R. Noack

Check for updates

Author and Article Information

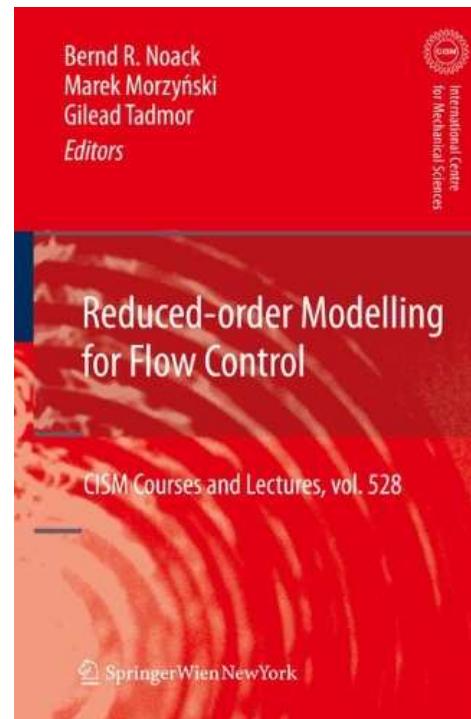
Appl. Mech. Rev. Sep 2015, 67(5): 050801 (48 pages)

Paper No: AMR-14-1091 <https://doi.org/10.1115/1.4031175>

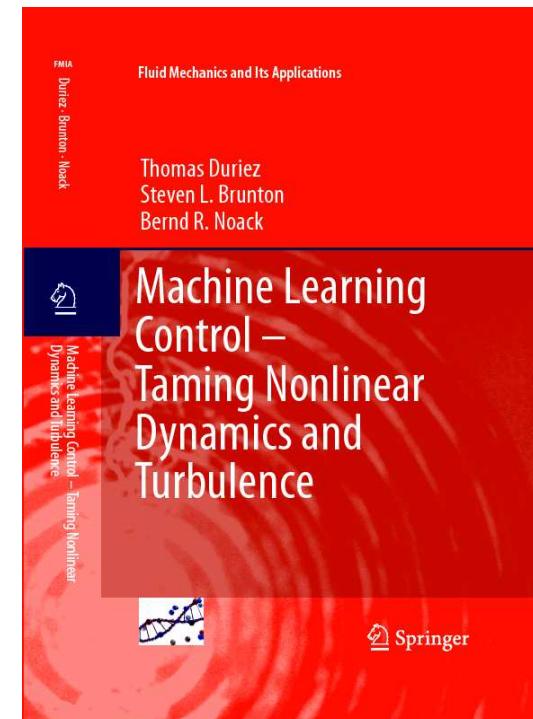
Published Online: August 26, 2015 Article history

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## 2015 AMR



## 2011 Springer



## 2017 Springer

Stay tuned!

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